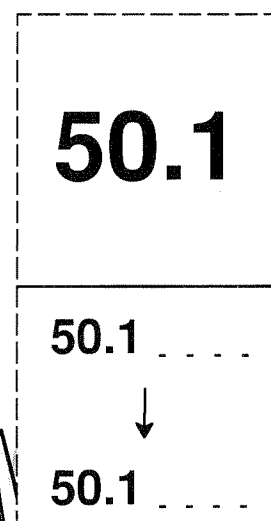
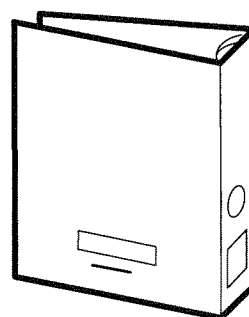
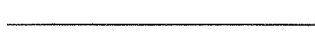
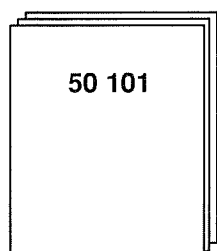


**50 101 – AN – 08.2002**

**BRAKES**

BRAKING	VEHICLE
ABS BOSCH 24	RENAULT PREMIUM 06/1999 ⇒ RENAULT KERAX 06/1999 ⇒ CIVIS – CRISTALIS Variante 24203 + 24301
ABS + ASR BOSCH EU12	RENAULT PREMIUM 04/2000 ⇒ AGORA 09/2001 ⇒ AGORA LINE 09/2001 ⇒ ARES – ILIADE 09/2001 ⇒ Variante 24203 + 24302/05



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## PRESENTATION

The BOSCH 24 ABS and BOSCH EU12 ABS+ASR braking systems have evolved from the BOSCH ABS I8 braking system.

### **Special features of the EU12 ABS+ASR braking system**

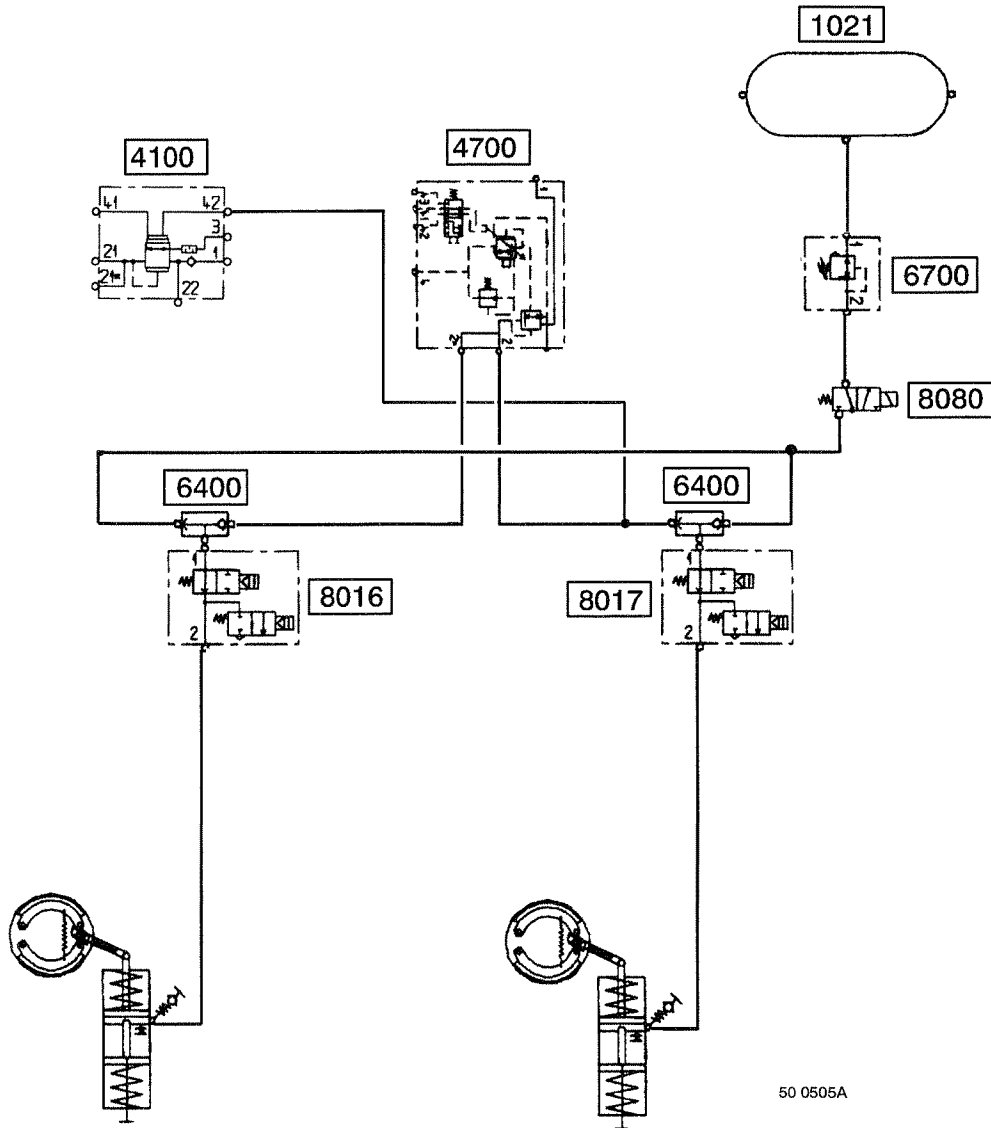
The system is provided with only 1 ASR electrovalve common to the right-hand and left-hand circuit supply. The ASR function is achieved by the combined action of the ABS valves and the ASR valve.

The braking function (+ ABS) takes priority over the ASR function. Whenever the ignition is switched on, the system tests the operation of braking information being taken into account and the ASR warning light (8020) comes on.

The test is validated and the ASR warning light (8020) goes out the first time the brake pedal is depressed.

**PNEUMATIC DIAGRAMS**

## RENAULT KERAX – RENAULT PREMIUM 4x2 diagram

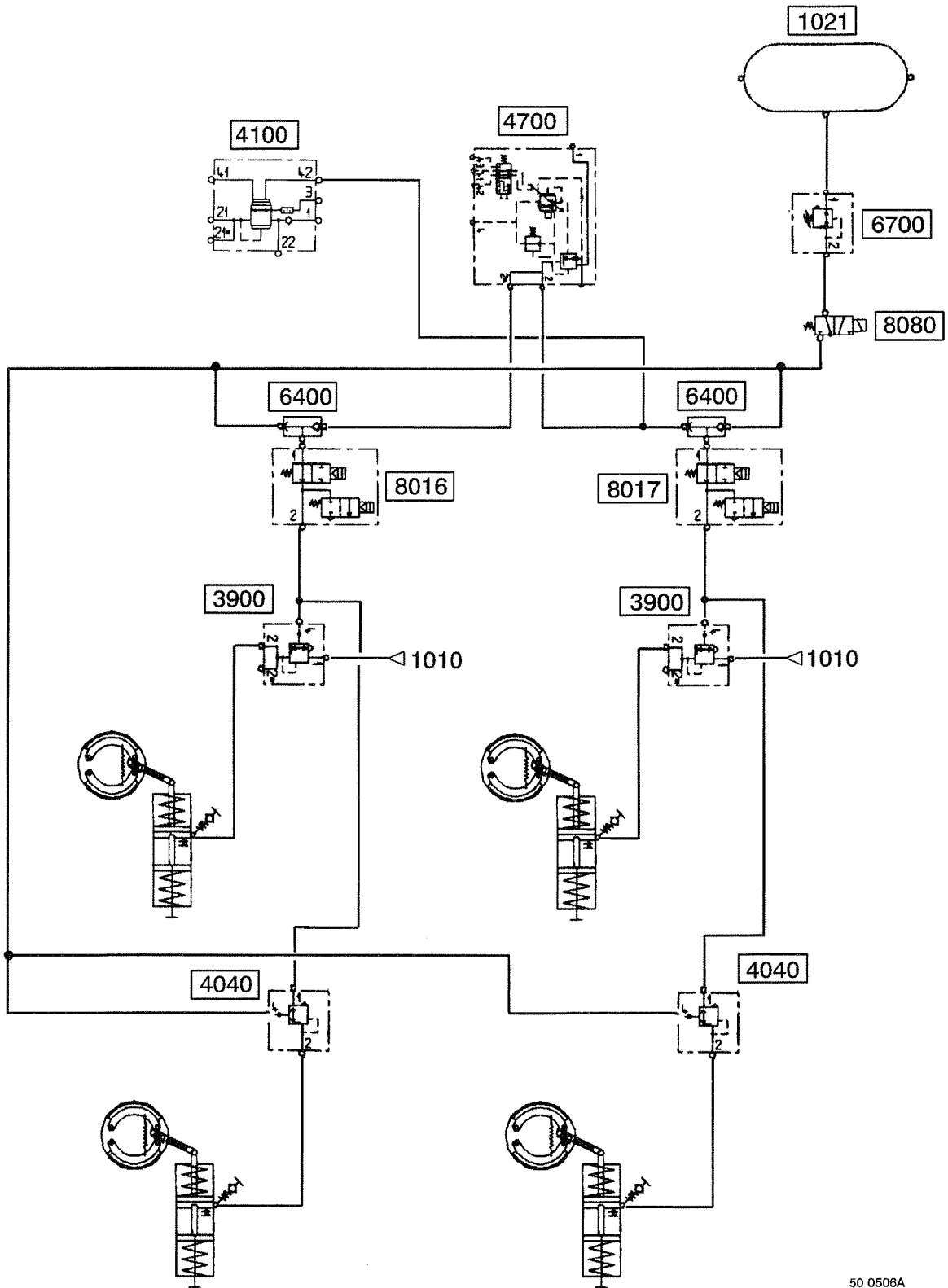


50 0505A

**KEY TO PNEUMATIC DIAGRAMS**

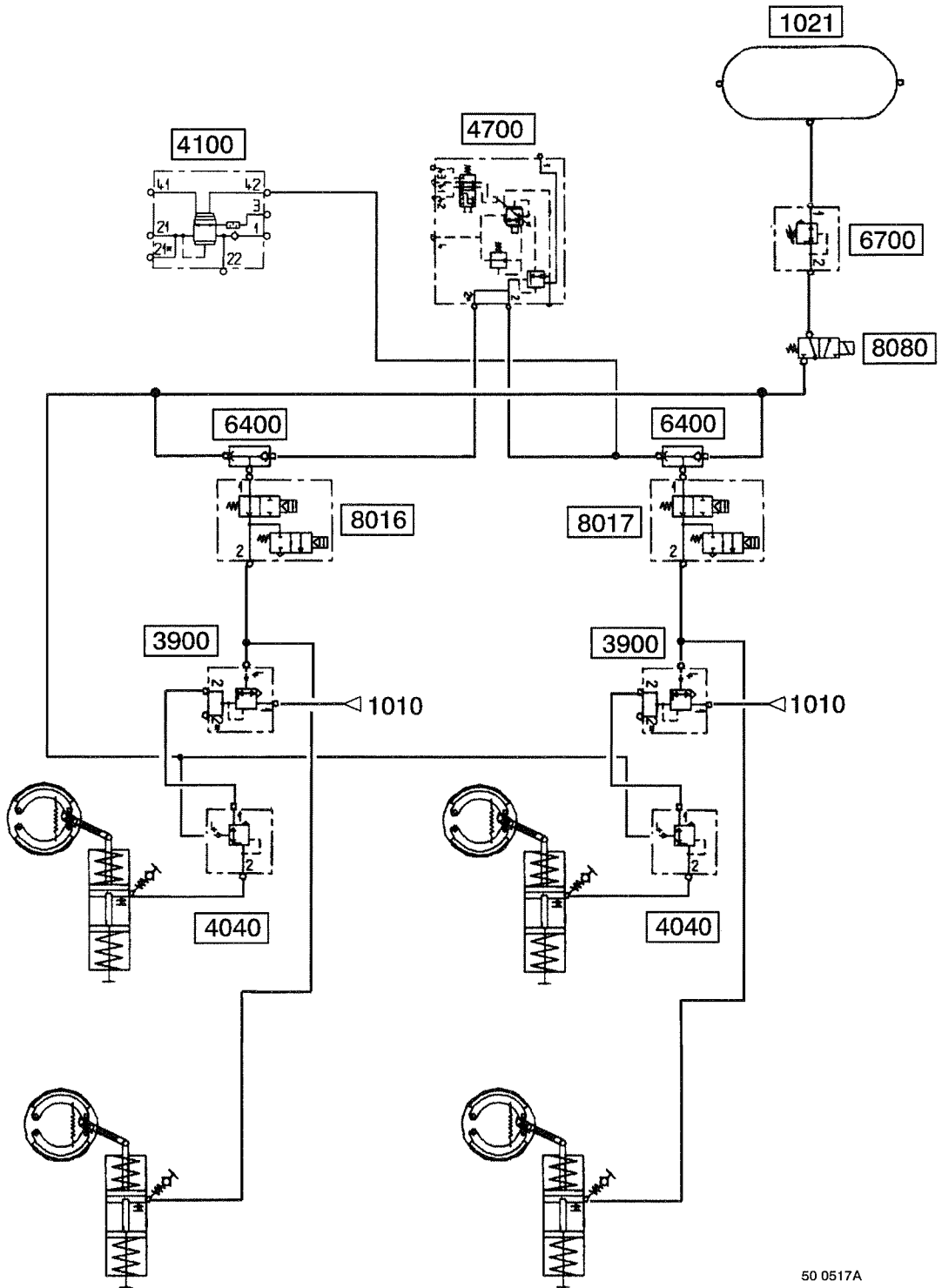
- 1021 – Trailer brake and brake air tank
- 3900 – Single relay governor valve
- 4040 – Inverse relay valve
- 4100 – Double relay valve
- 4700 – Load sensing valve
- 6400 – Double check valve
- 6700 – Overflow valve
- 8016 – LH rear roadwheel ABS electrovalve
- 8017 – RH rear roadwheel ABS electrovalve
- 8080 – ASR electrovalve

RENAULT PREMIUM 6x2 diagram



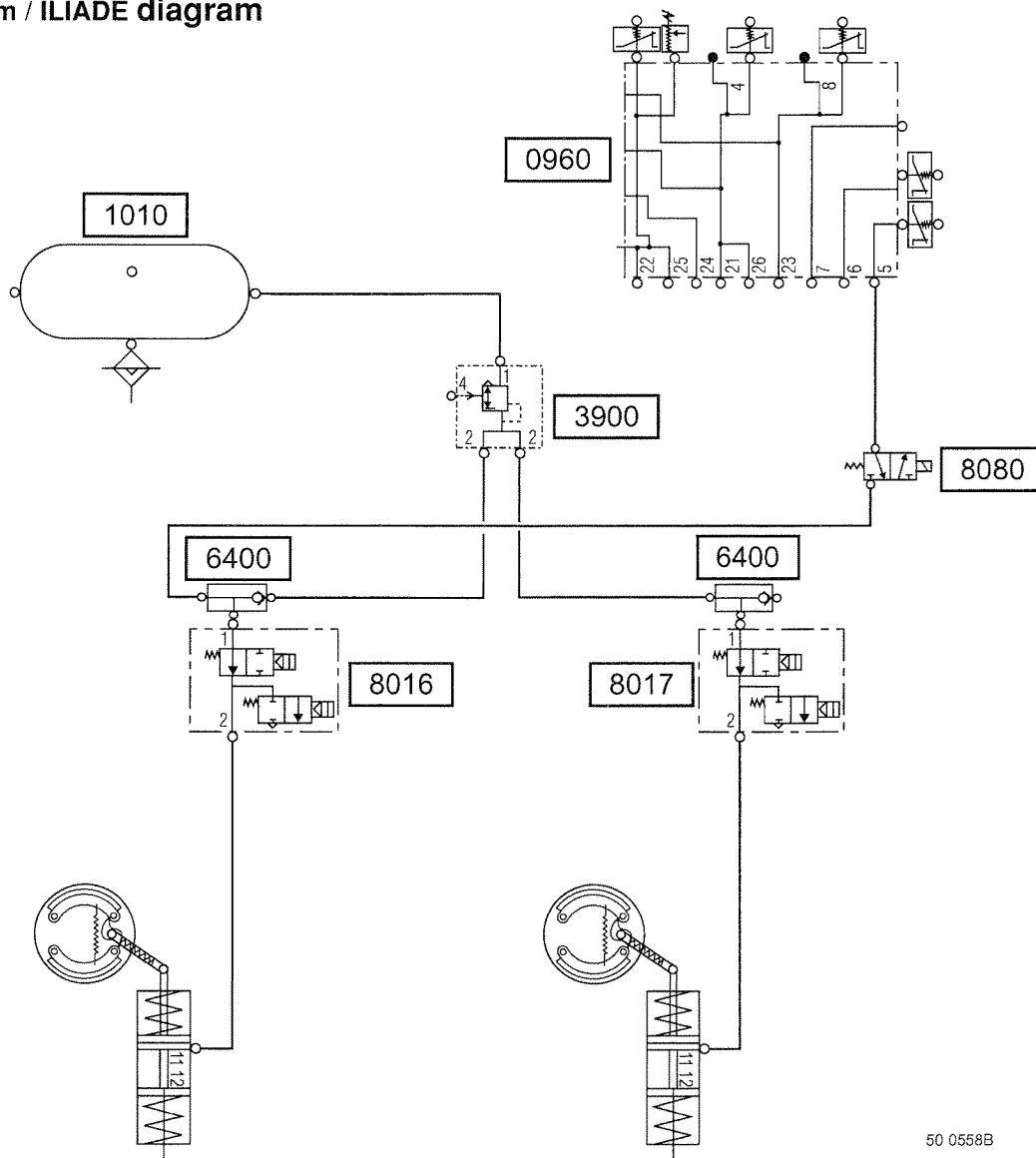
50 0506A

RENAULT PREMIUM 6x2/4 diagram



50 0517A

## ARES 12m / ILIADE diagram



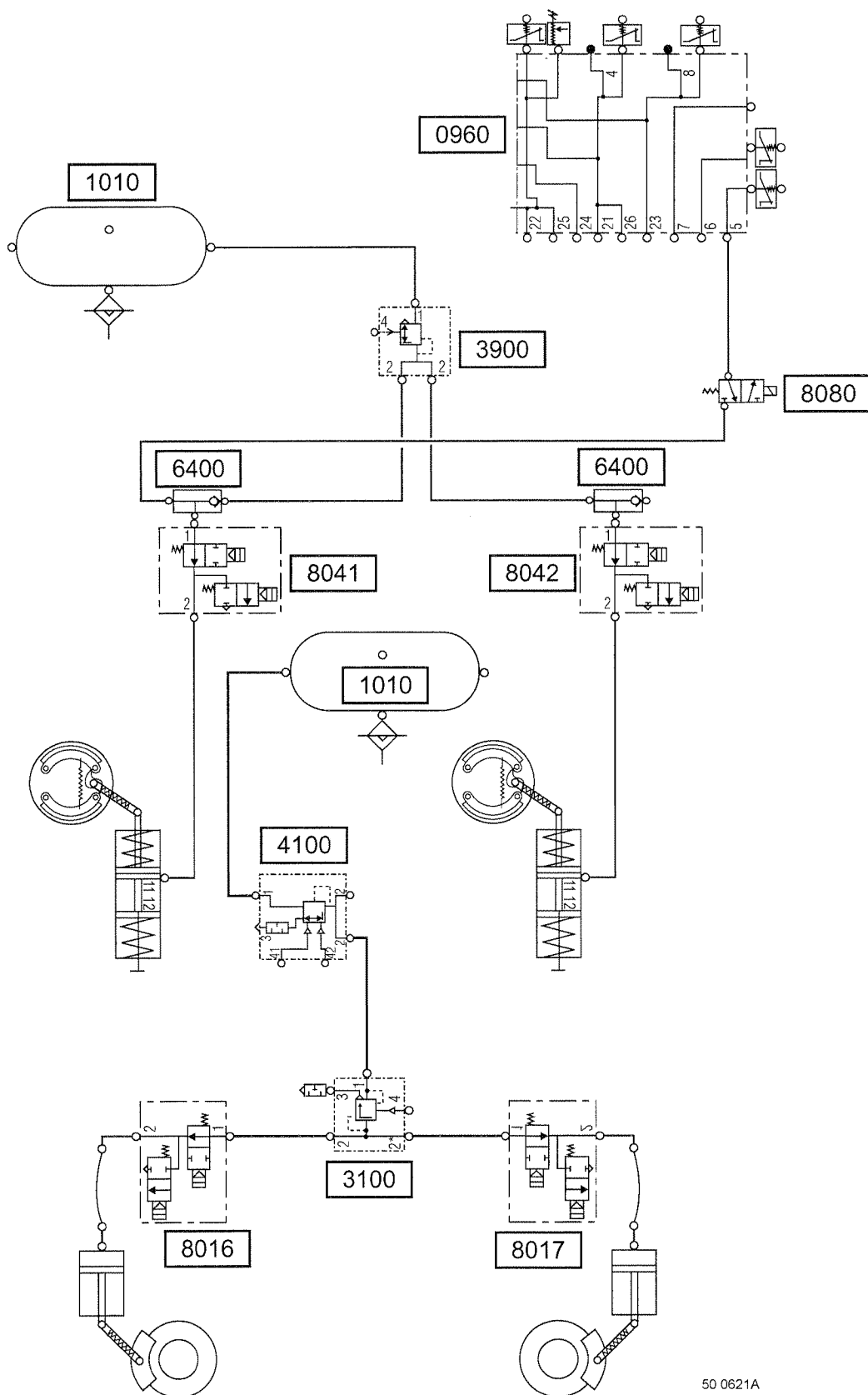
50 0558B

**KEY TO PNEUMATIC DIAGRAMS**

- 0960 – Connection block
- 1010 – Rear brake air tank
- 3100 – Pressure reduction valve
- 3900 – Single relay governor valve
- 4100 – Double relay valve
- 6400 – Double check valve
- 8016 – ABS LH rear roadwheel electrovalve
- 8017 – ABS RH rear roadwheel electrovalve
- 8041 – Middle axle LH side ABS electrovalve
- 8042 – Middle axle RH side ABS electrovalve
- 8080 – ASR electrovalve

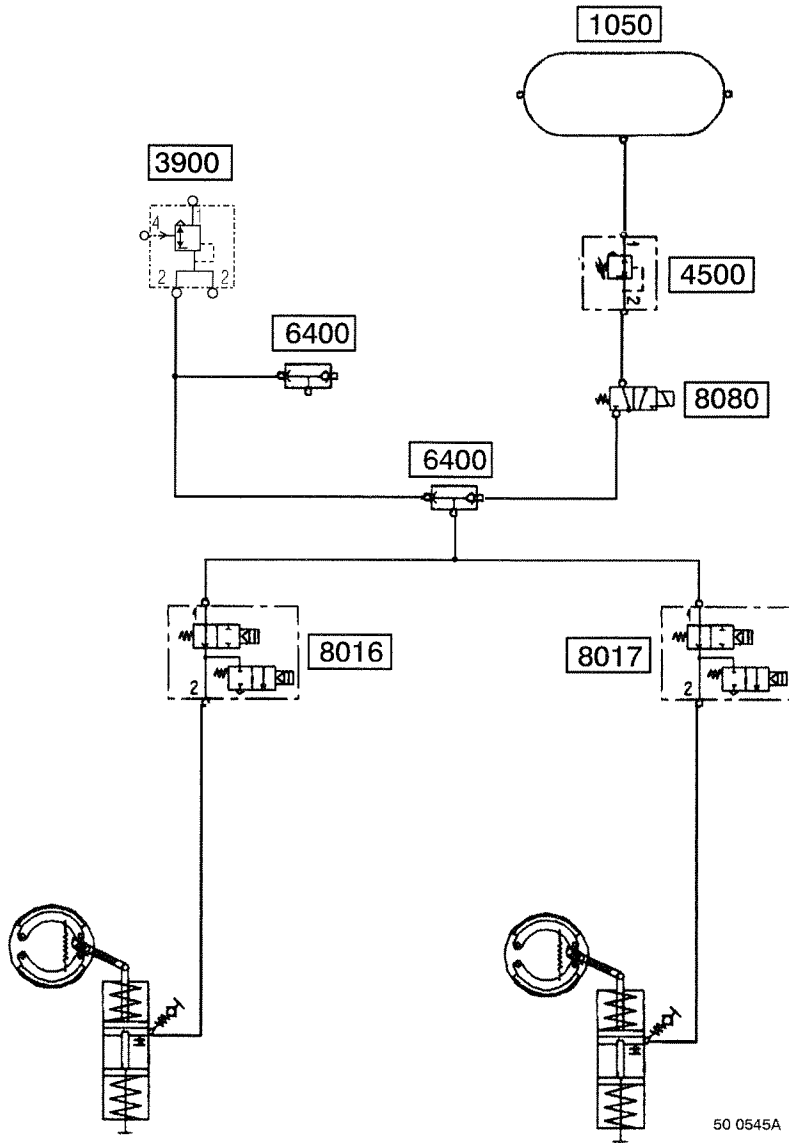


ARES 15m diagram



50 0621A

## AGORA 12m / AGORA LINE diagram

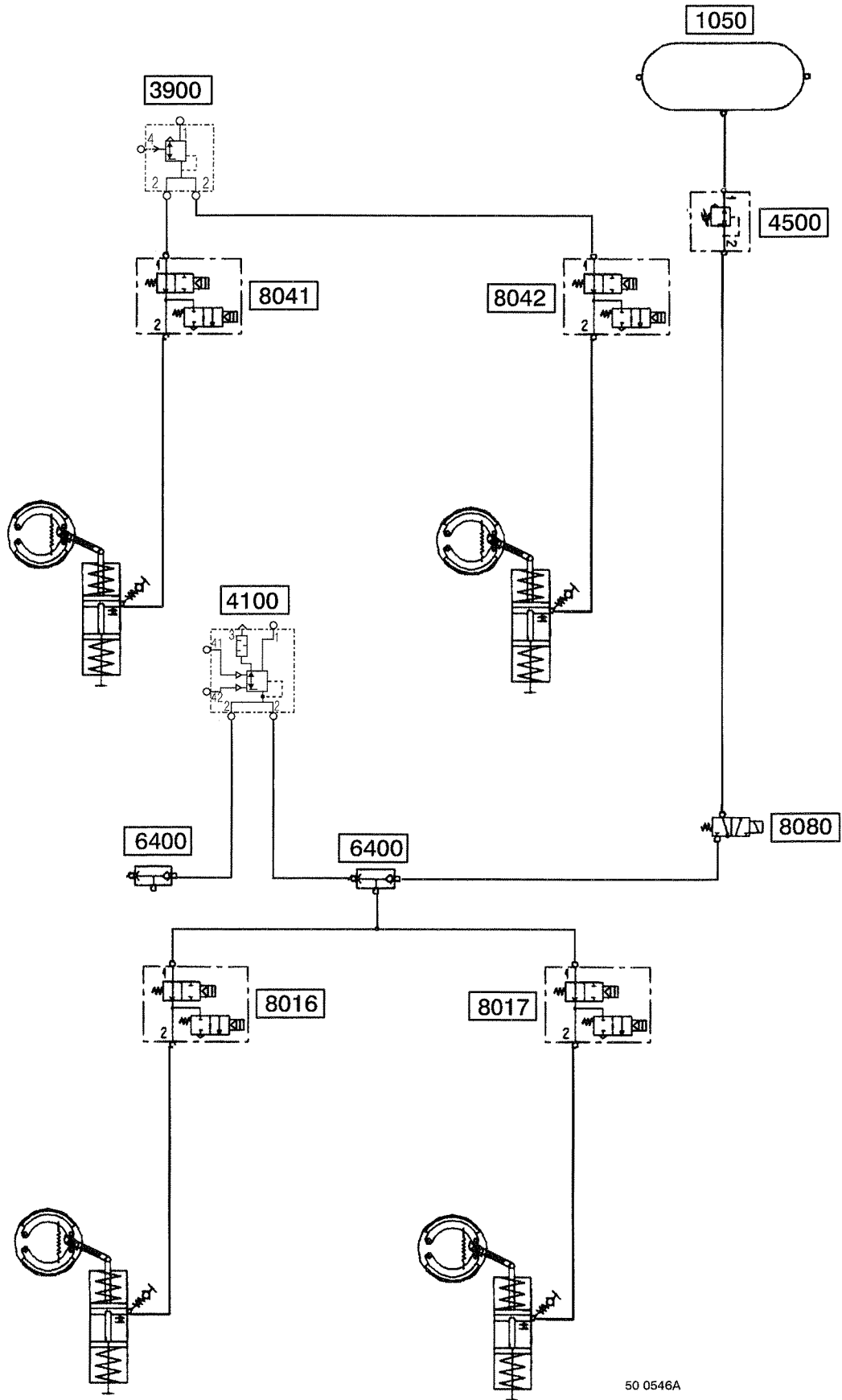


50 0545A

## KEY TO PNEUMATIC DIAGRAMS

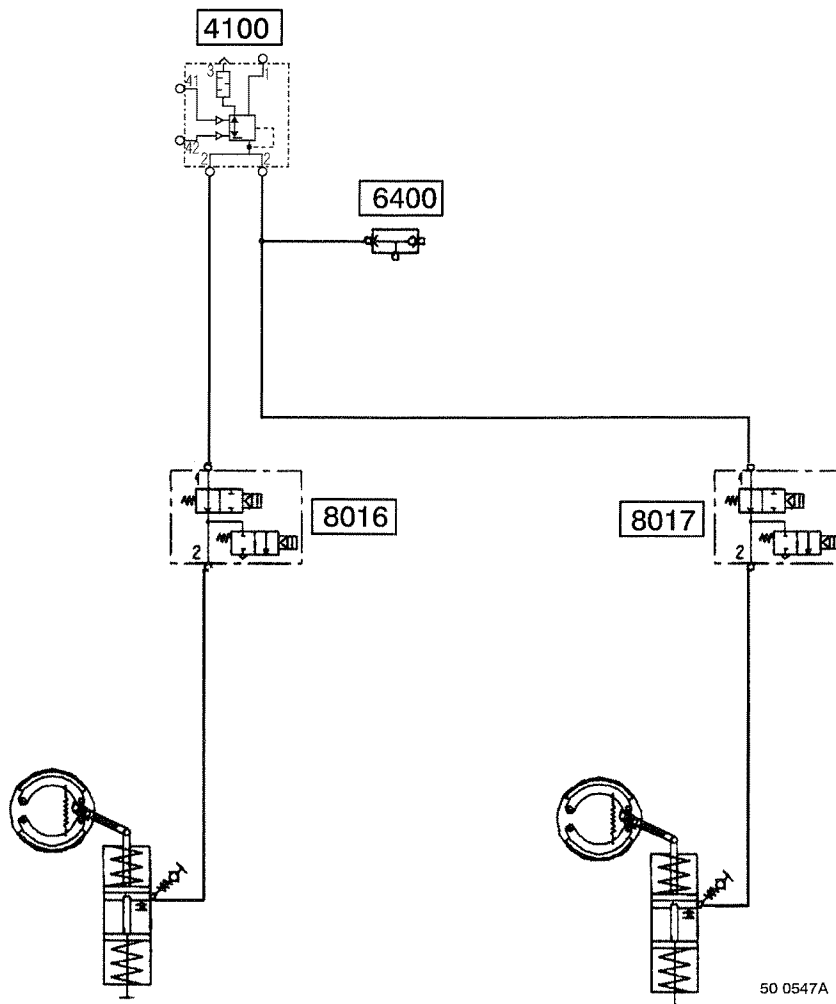
- 1050 – Auxiliary equipment air tank
- 3900 – Single relay governor valve
- 4100 – Double relay valve
- 4500 – Pressure reducing valve
- 6400 – Double check valve
- 8016 – LH rear roadwheel ABS electrovalve
- 8017 – RH rear roadwheel ABS electrovalve
- 8041 – Middle axle LH side ABS electrovalve
- 8042 – Middle axle RH side ABS electrovalve
- 8080 – ASR electrovalve

AGORA 18m diagram



50 0546A

## CIVIS/CRISTALIS 12m diagram

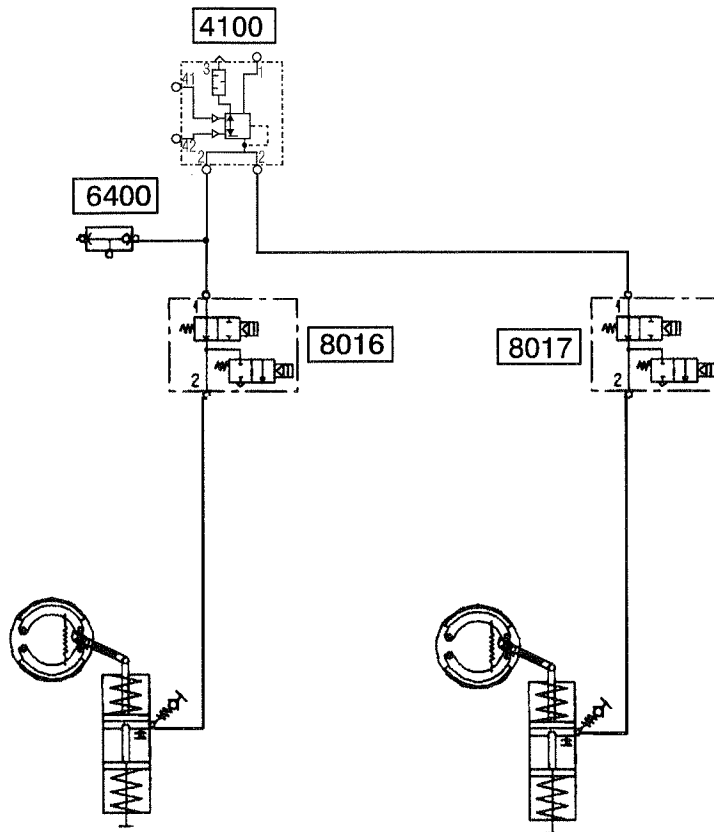
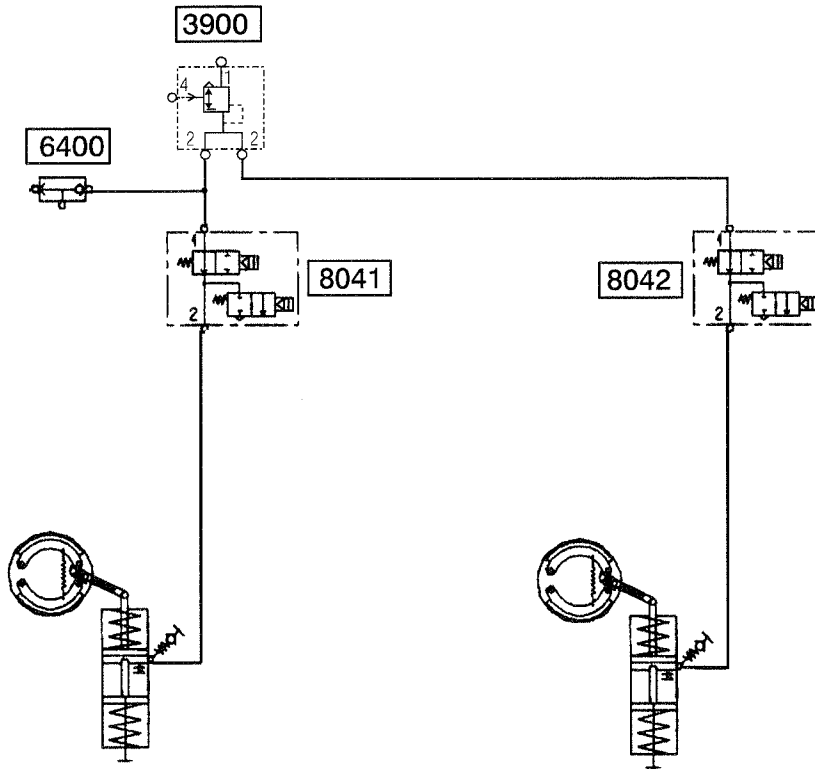


50 0547A

**KEY TO PNEUMATIC DIAGRAMS**

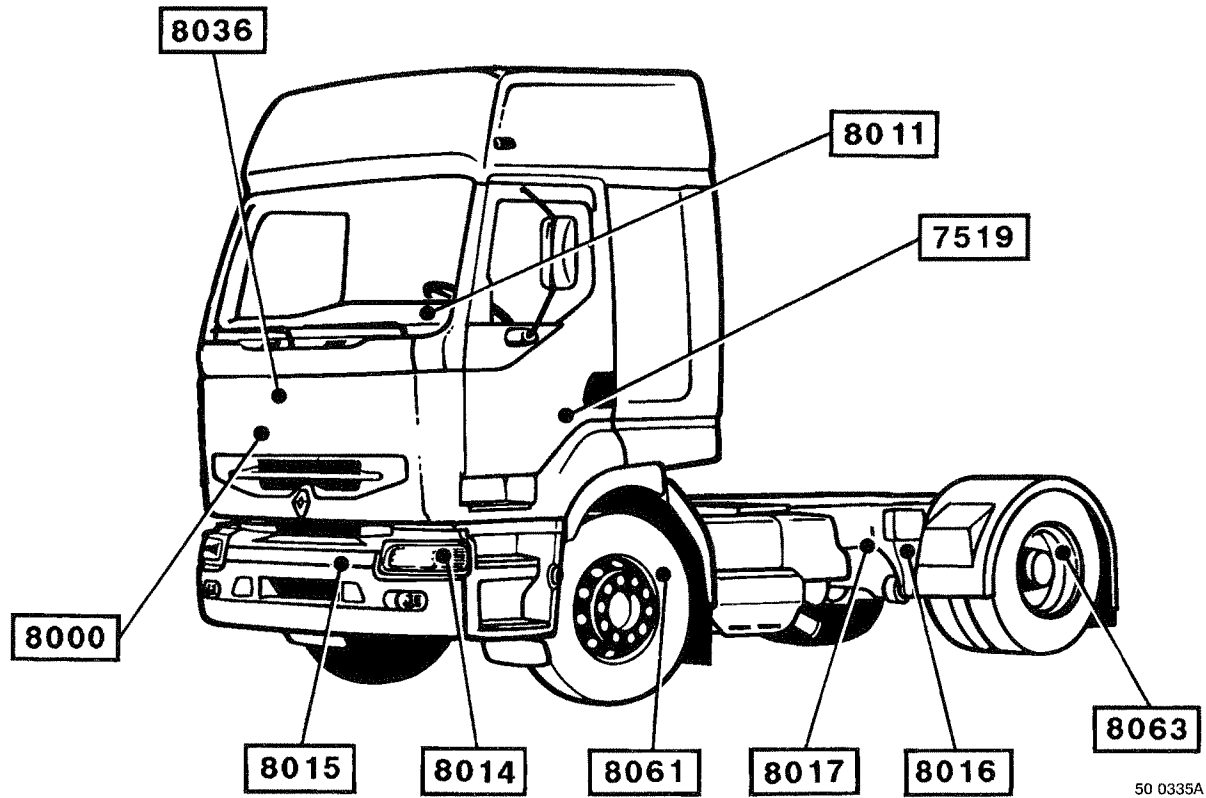
- 3900 – Single relay governor valve
- 4100 – Double relay valve
- 4500 – Pressure reducing valve
- 6400 – Double check valve
- 8016 – LH rear roadwheel ABS electrovalve
- 8017 – RH rear roadwheel ABS electrovalve
- 8041 – Middle axle LH side ABS electrovalve
- 8042 – Middle axle RH side ABS electrovalve
- 8080 – ASR electrovalve

CIVIS/CRISTALIS 18m diagram



50 0548A

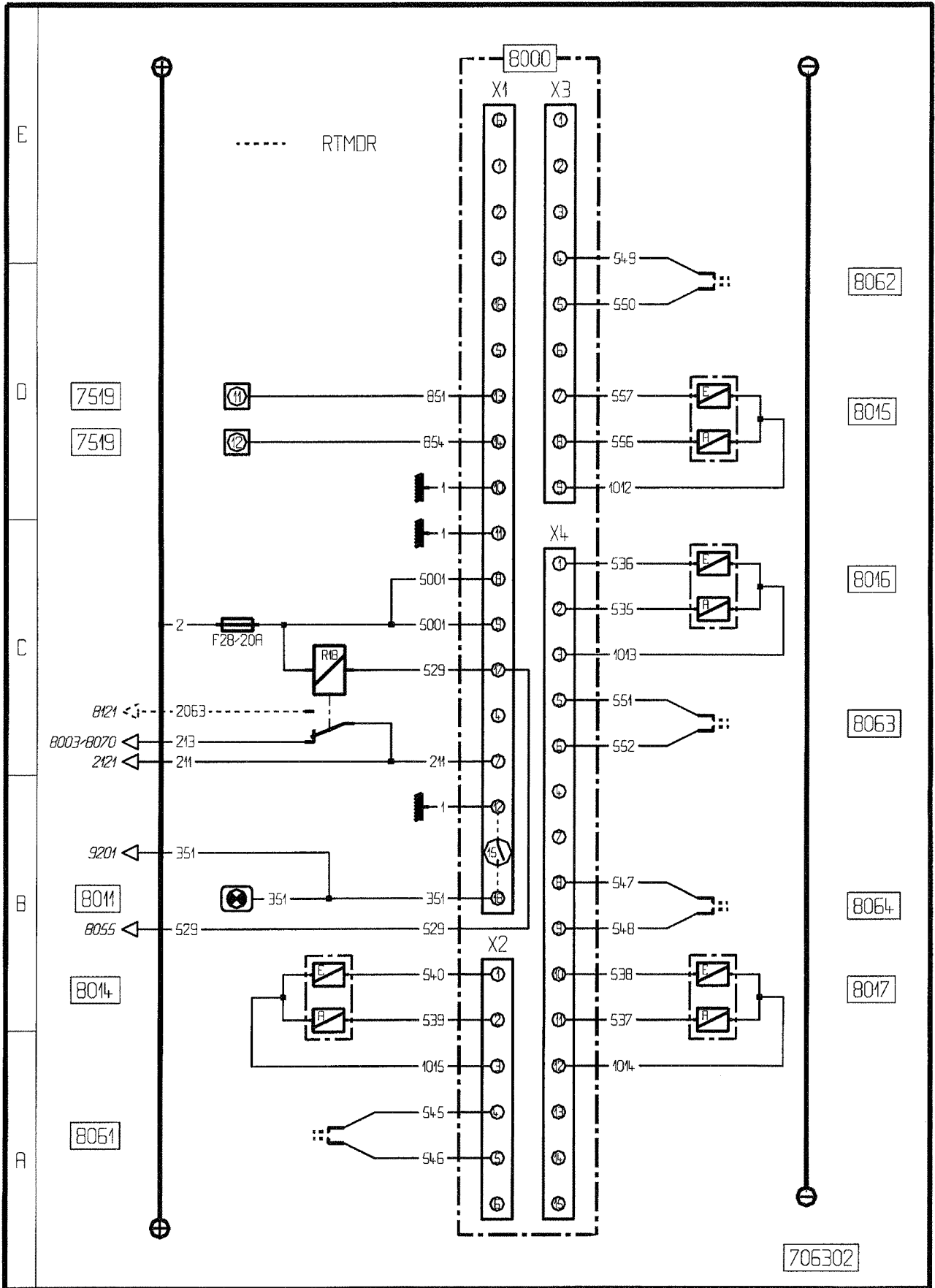
**ELECTRICAL DIAGRAMS**



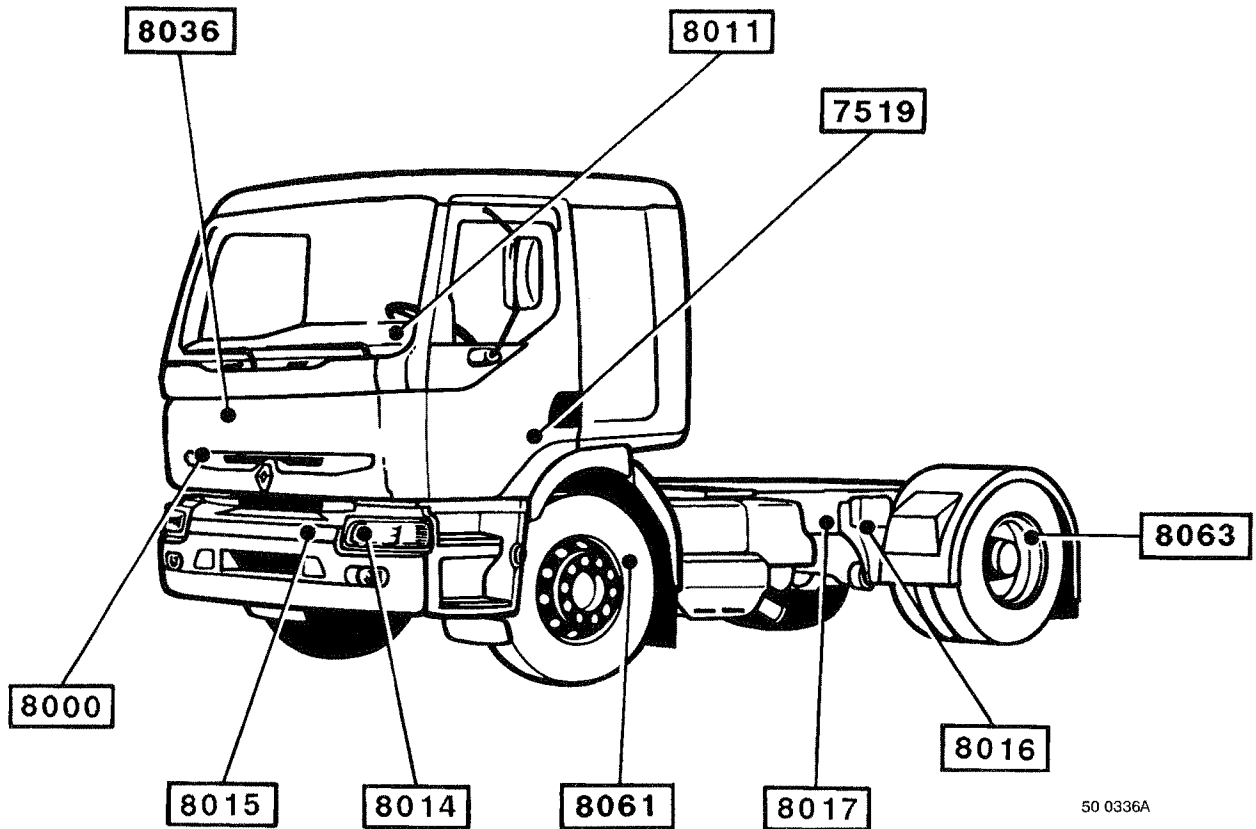
50 0335A

## RENAULT PREMIUM EURO2 ABS 24

- 2121 – After ignition power supply relay
- 7519 – Diagnostics socket
- 8000 – “ABS” ECU
- 8003 – Hydraulic retarder ECU (with ZF retarder)
- 8011 – ABS warning lamp
- 8014 – ABS LH front roadwheel electrovalve
- 8015 – ABS RH front roadwheel electrovalve
- 8016 – ABS LH rear roadwheel electrovalve
- 8017 – ABS RH rear roadwheel electrovalve
- 8036 – Electric retarder cut-off relay
- 8055 – Hydraulic retarder cut-off relay
- 8061 – ABS LH front roadwheel sensor
- 8062 – ABS RH front roadwheel sensor
- 8063 – ABS LH rear roadwheel sensor
- 8064 – ABS RH rear roadwheel sensor
- 8070 – Electric retarder control
- 8121 – Exhaust brake cut-off electrovalve
- 9201 – Vehicle ECU “VECU”



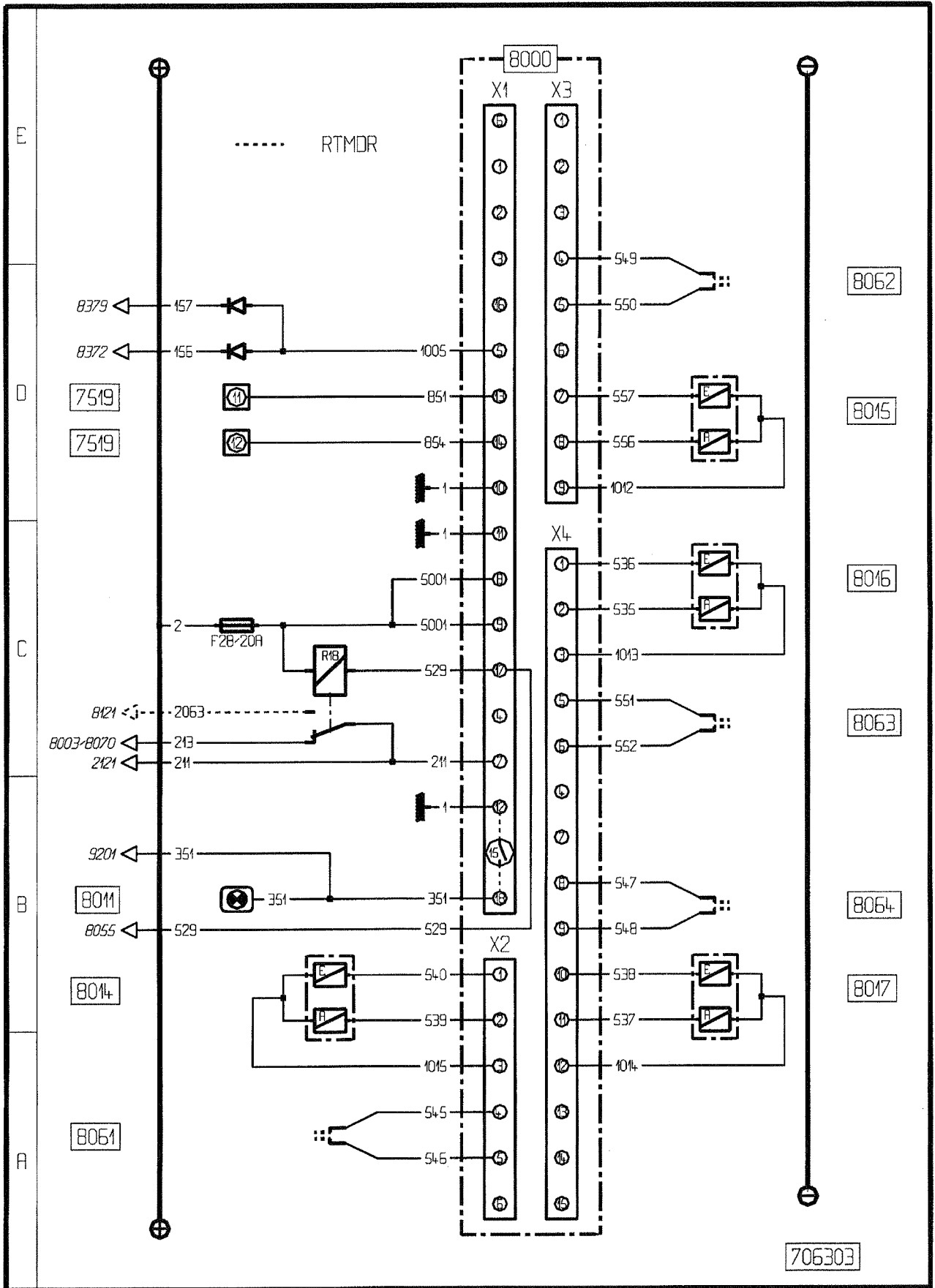


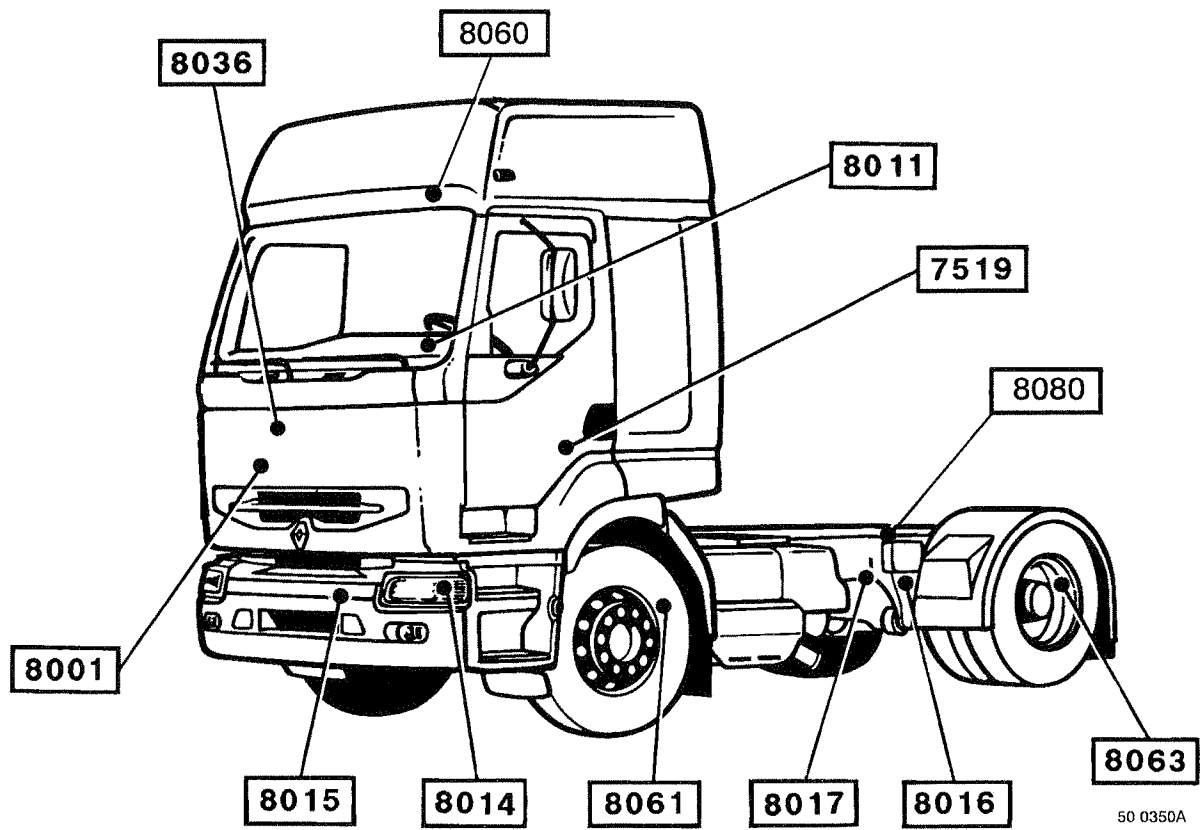


50 0336A

### RENAULT KERAX EURO2 ABS 24

- 2121 – After ignition power supply relay
- 7519 – Diagnostics socket
- 8000 – “ABS” ECU
- 8003 – Hydraulic retarder ECU (with ZF retarder)
- 8011 – ABS warning lamp
- 8014 – ABS LH front roadwheel electrovalve
- 8015 – ABS RH front roadwheel electrovalve
- 8016 – ABS LH rear roadwheel electrovalve
- 8017 – ABS RH rear roadwheel electrovalve
- 8036 – Electric retarder cut-off relay
- 8055 – Hydraulic retarder cut-off relay (with Voith retarder)
- 8061 – ABS LH front roadwheel sensor
- 8062 – ABS RH front roadwheel sensor
- 8063 – ABS LH rear roadwheel sensor
- 8064 – ABS RH rear roadwheel sensor
- 8070 – Electric retarder control
- 8121 – Exhaust brake cut-off electrovalve
- 8372 – Transfer box differential lock switch
- 8379 – Front drive axle inter-wheel differential lock switch
- 9201 – Vehicle ECU “VECU”

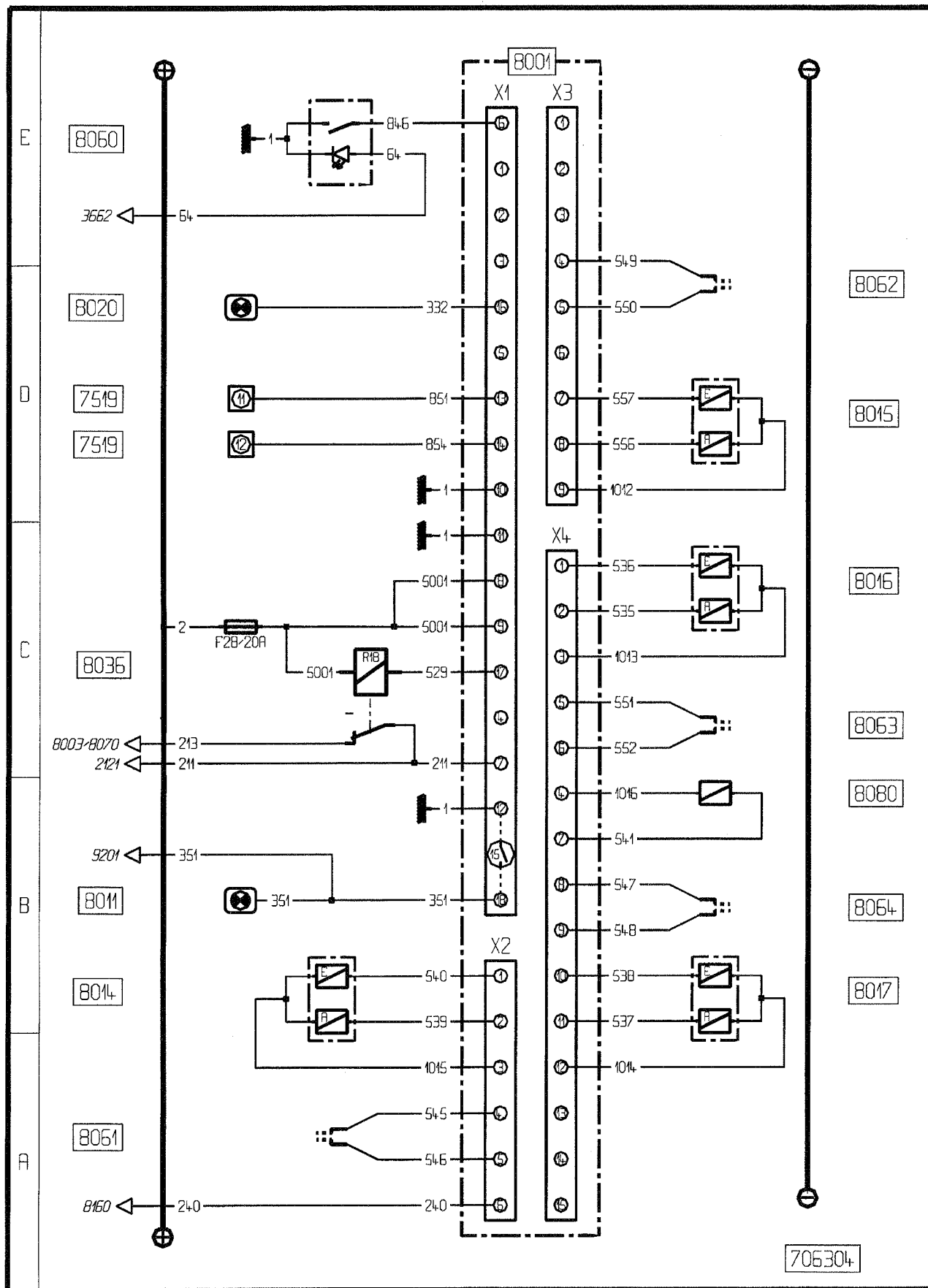


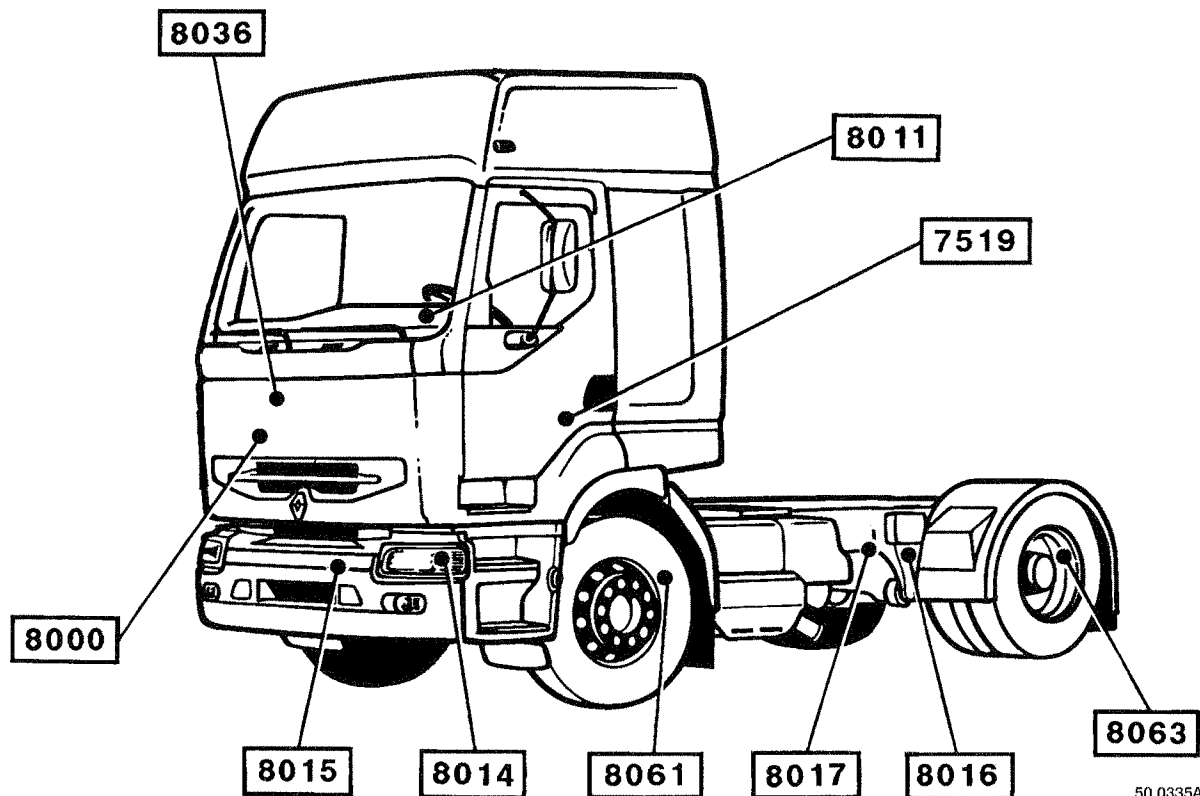


50 0350A

## RENAULT PREMIUM EURO2 ABS + ASR EU12

- 2121 – After ignition power supply relay
- 3662 – Lighting relay
- 7519 – Diagnostics socket
- 8001 – ABS + ASR ECU
- 8003 – Hydraulic retarder ECU (with ZF retarder)
- 8011 – ABS warning lamp
- 8014 – ABS LH front roadwheel electrovalve
- 8015 – ABS RH front roadwheel electrovalve
- 8016 – ABS LH rear roadwheel electrovalve
- 8017 – ABS RH rear roadwheel electrovalve
- 8020 – ASR warning light
- 8036 – Electric retarder cut-off relay
- 8060 – "ASR" control
- 8061 – ABS LH front roadwheel sensor
- 8062 – ABS RH front roadwheel sensor
- 8063 – ABS LH rear roadwheel sensor
- 8064 – ABS RH rear roadwheel sensor
- 8070 – Electric retarder control
- 8080 – ASR electrovalve
- 8121 – Exhaust brake cut-off electrovalve
- 8160 – Stop lights switch
- 9201 – Vehicle ECU "VECU"

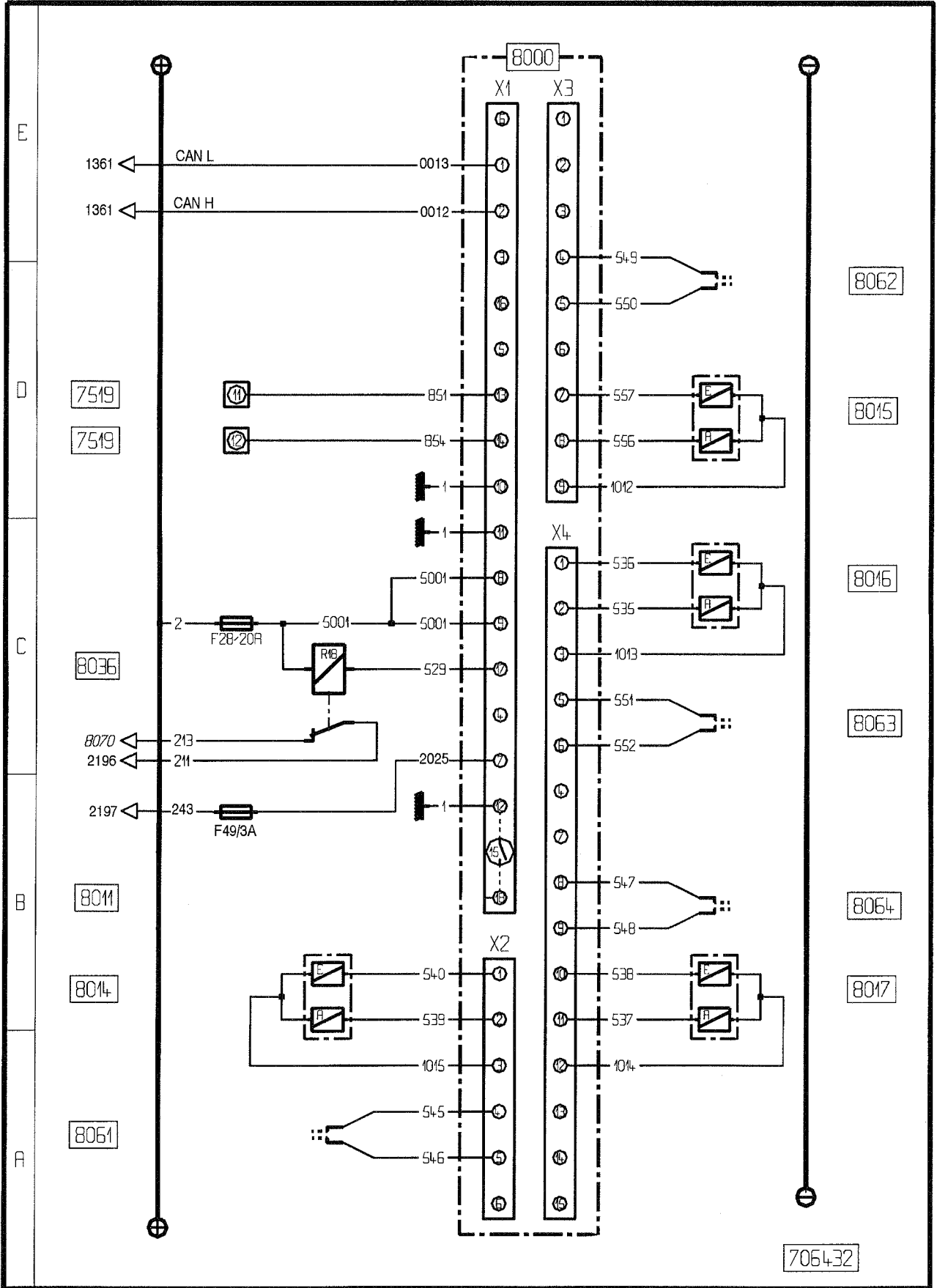


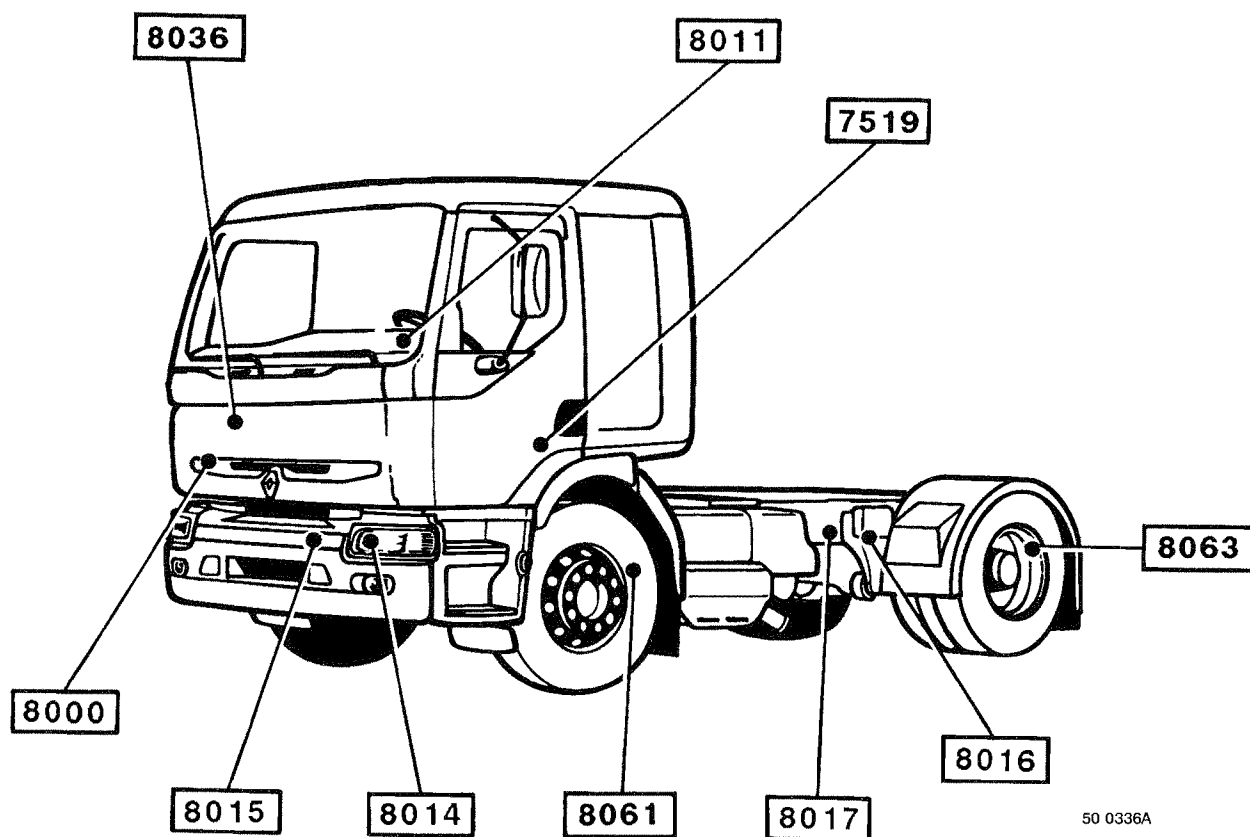


50 0335A

## RENAULT PREMIUM EURO3 ABS 24

- 1361 – Connecting terminal plate
- 2196 – After ignition relay N° 1
- 2197 – After ignition relay N° 2
- 7519 – Diagnostics socket
- 8000 – "ABS" ECU
- 8014 – ABS LH front roadwheel electrovalve
- 8015 – ABS RH front roadwheel electrovalve
- 8016 – ABS LH rear roadwheel electrovalve
- 8017 – ABS RH rear roadwheel electrovalve
- 8036 – Electric retarder cut-off relay
- 8061 – ABS LH front roadwheel sensor
- 8062 – ABS RH front roadwheel sensor
- 8063 – ABS LH rear roadwheel sensor
- 8064 – ABS RH rear roadwheel sensor
- 8070 – Electric retarder control

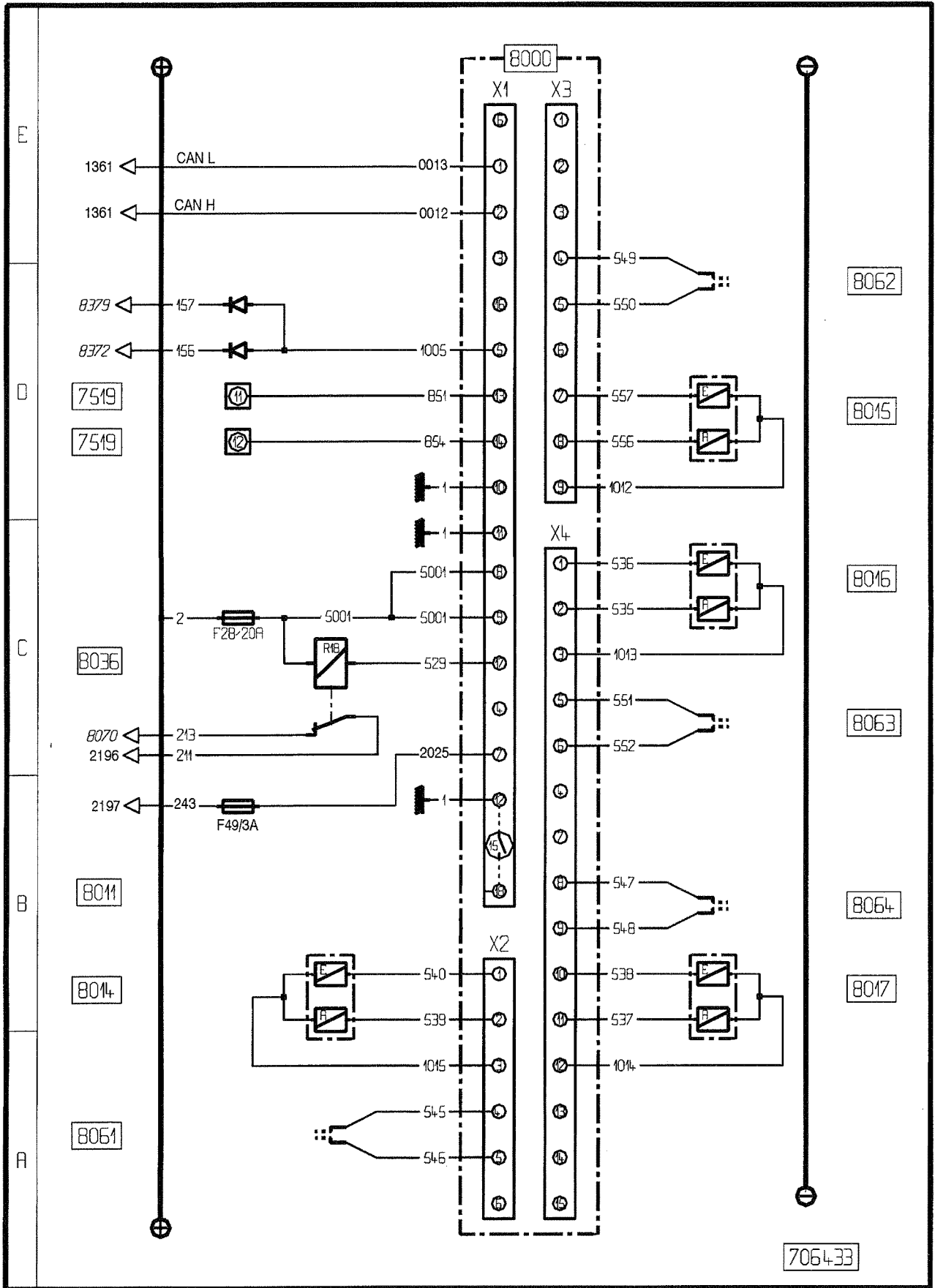




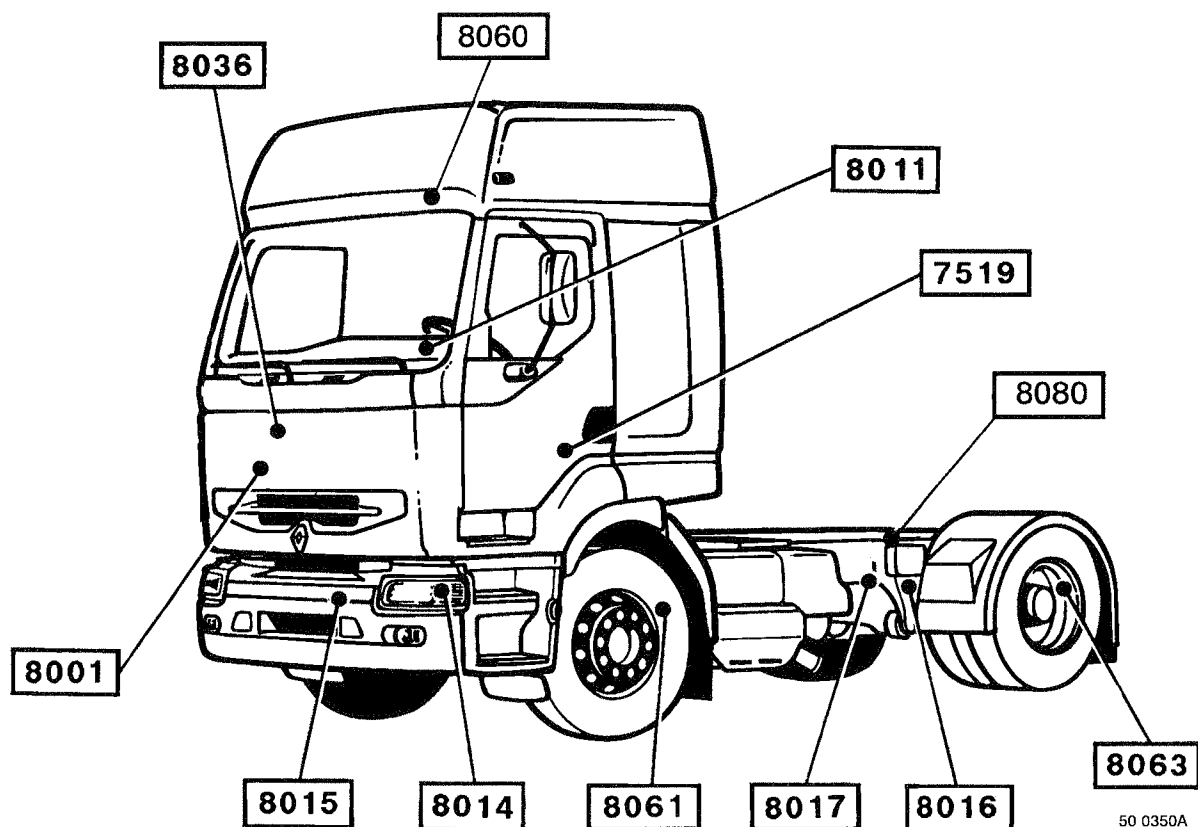
50 0336A

## RENAULT KERAX EURO3 ABS 24

- 1361 – Connecting terminal plate
- 2196 – After ignition relay N° 1
- 2197 – After ignition relay N° 2
- 7519 – Diagnostics socket
- 8000 – “ABS” ECU
- 8014 – ABS LH front roadwheel electrovalve
- 8015 – ABS RH front roadwheel electrovalve
- 8016 – ABS LH rear roadwheel electrovalve
- 8017 – ABS RH rear roadwheel electrovalve
- 8036 – Electric retarder cut-off relay
- 8061 – ABS LH front roadwheel sensor
- 8062 – ABS RH front roadwheel sensor
- 8063 – ABS LH rear roadwheel sensor
- 8064 – ABS RH rear roadwheel sensor
- 8070 – Electric retarder control
- 8372 – Transfer box differential lock switch
- 8379 – Front drive axle differential lock switch







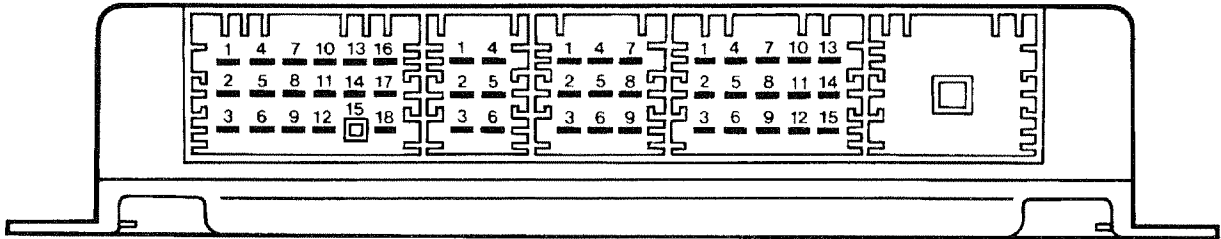
50 0350A

## RENAULT PREMIUM EURO3 ABS + ASR EU12

- 1361 – Connecting terminal plate
- 2196 – After-ignition relay N° 1
- 2197 – After-ignition relay N° 2
- 3662 – Lighting relay
- 7519 – Diagnostics socket
- 8001 – ABS + ASR ECU
- 8014 – ABS LH front roadwheel electrovalve
- 8015 – ABS RH front roadwheel electrovalve
- 8016 – ABS LH rear roadwheel electrovalve
- 8017 – ABS RH rear roadwheel electrovalve
- 8036 – Electric retarder cut-off relay
- 8060 – ASR control
- 8061 – ABS LH front roadwheel sensor
- 8062 – ABS RH front roadwheel sensor
- 8063 – ABS LH rear roadwheel sensor
- 8064 – ABS RH rear roadwheel sensor
- 8070 – Electric retarder control
- 8080 – ASR electrovalve



X1 X2 X3 X4



50 0334A

**Identification of electronic control unit (ECU) pin arrangement (Euro 2 vehicle)****Connector X1**

- 1 – Not used
- 2 – Not used
- 3 – Not used
- 4 – Not used
- 5 – Differential control information (RENAULT KERAX)
- 6 – ASR control information (EU12)
- 7 – After ignition positive
- 8 – Battery power supply
- 9 – Battery power supply
- 10 – ECU earth
- 11 – ECU earth
- 12 – ECU earth
- 13 – Diagnostics line K
- 14 – Diagnostics line L
- 15 – Disconnection detection system
- 16 – ASR test light information (EU12)
- 17 – Information to retarder(s)
- 18 – ABS test light information

**Connector X2**

- 1 – LH front wheel exhaust electrovalve information
- 2 – LH front wheel supply electrovalve information
- 3 – LH front wheel electrovalve earth
- 4 – LH front wheel speed sensor information
- 5 – LH front wheel speed sensor information
- 6 – Stop lights information (EU12)

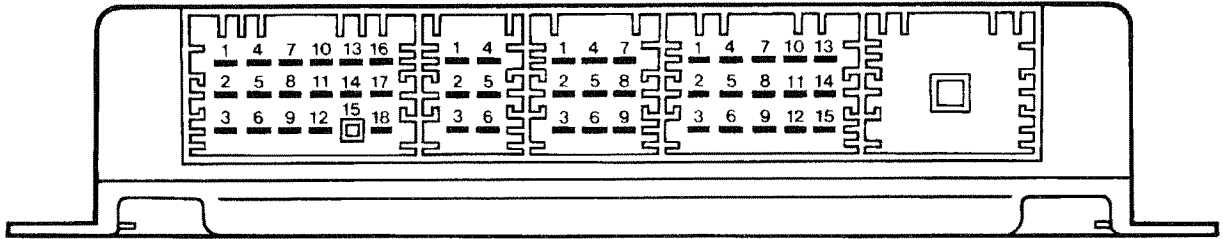
**Connector X3**

- 1 – Not used
- 2 – Not used
- 3 – Not used
- 4 – RH front wheel speed sensor information
- 5 – RH front wheel speed sensor information
- 6 – Not used
- 7 – RH front wheel exhaust electrovalve information
- 8 – RH front wheel supply electrovalve information
- 9 – RH front wheel speed earth

**Connector X4**

- 1 – LH rear wheel exhaust electrovalve information
- 2 – LH rear wheel supply electrovalve information
- 3 – LH rear wheel earth
- 4 – ASR electrovalve earth (EU12)
- 5 – LH rear wheel speed sensor information
- 6 – LH rear wheel speed sensor information
- 7 – ASR electrovalve information (EU12)
- 8 – RH rear wheel sensor information
- 9 – RH rear wheel sensor information
- 10 – RH rear wheel exhaust electrovalve information
- 11 – RH rear wheel supply electrovalve information
- 12 – RH rear wheel earth
- 13 – Not used
- 14 – Not used
- 15 – Not used

X1 X2 X3 X4



50 0334A

**Identification of electronic control unit (ECU) pin arrangement (Euro 3 vehicle)****Connector X1**

- 1 – Communication with vehicle CAN (low)
- 2 – Communication with vehicle CAN earth
- 3 – Communication with vehicle CAN (high)
- 4 – Not used
- 5 – Differential control information (RENAULT KERAX)
- 6 – ASR control information (EU12)
- 7 – After ignition positive
- 8 – Battery power supply
- 9 – Battery power supply
- 10 – ECU earth
- 11 – ECU earth
- 12 – ECU earth
- 13 – Diagnostics line K
- 14 – Diagnostics line L
- 15 – Disconnection detection system
- 16 – Not used
- 17 – Information to retarder(s)
- 18 – Not used

**Connector X2**

- 1 – LH front wheel exhaust electrovalve information
- 2 – LH front wheel supply electrovalve information
- 3 – LH front wheel electrovalve earth
- 4 – LH front wheel speed sensor information
- 5 – LH front wheel speed sensor information
- 6 – Stop lights information (EU12)

**Connector X3**

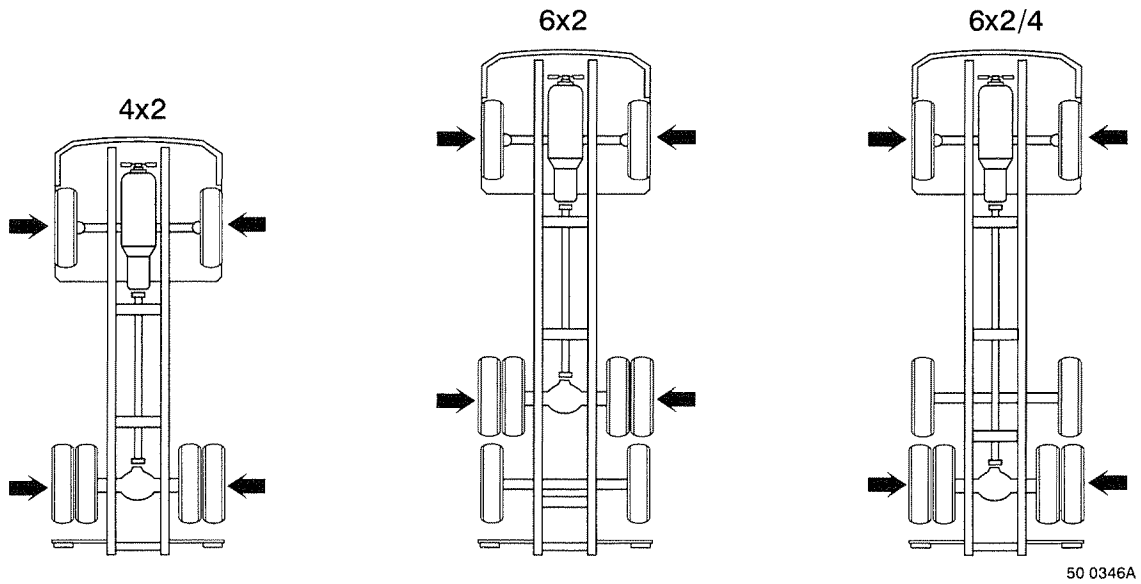
- 1 – Not used
- 2 – Not used
- 3 – Not used
- 4 – RH front wheel speed sensor information
- 5 – RH front wheel speed sensor information
- 6 – Not used
- 7 – RH front wheel exhaust electrovalve information
- 8 – RH front wheel supply electrovalve information
- 9 – RH front wheel speed earth

**Connector X4**

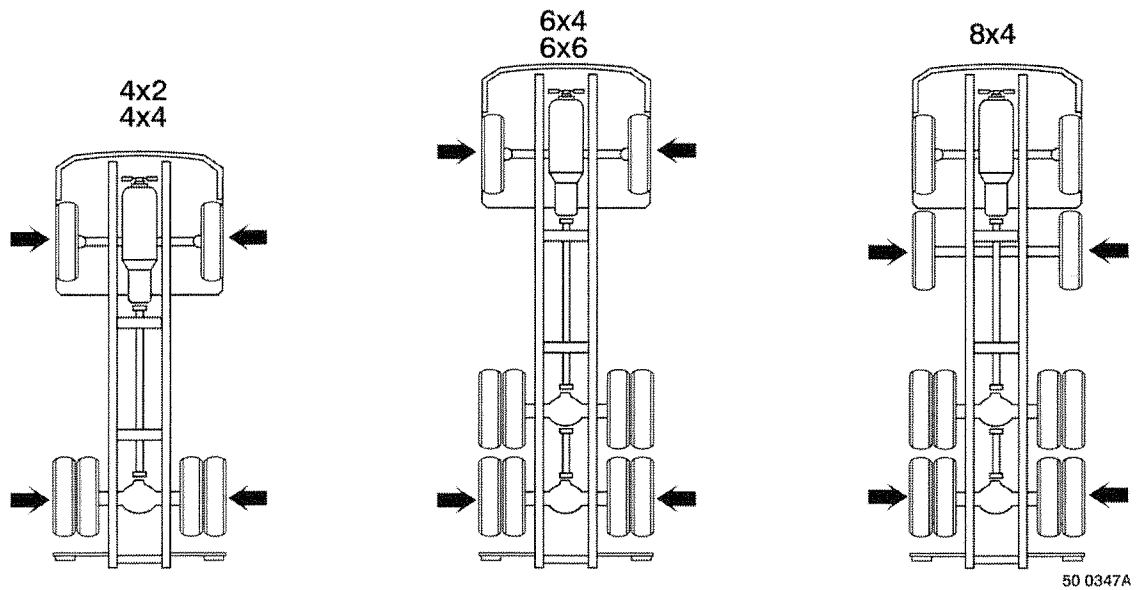
- 1 – LH rear wheel exhaust electrovalve information
- 2 – LH rear wheel supply electrovalve information
- 3 – LH rear wheel earth
- 4 – ASR electrovalve information (EU12)
- 4 – ASR electrovalve earth (EU12)
- 5 – LH rear wheel speed sensor information
- 6 – LH rear wheel speed sensor information
- 7 – ASR electrovalve information (EU12)
- 8 – RH rear wheel sensor information
- 9 – RH rear wheel sensor information
- 10 – RH rear wheel exhaust electrovalve information
- 11 – RH rear wheel supply electrovalve information
- 12 – RH rear wheel earth
- 13 – Not used
- 14 – Not used
- 15 – Not used

Layout of speed sensors

PREMIUM



KERAX



**ELECTRICAL DIAGRAM FOR COACHES - BUSES: REFER TO "ELECTRICS" WORKSHOP MANUAL**



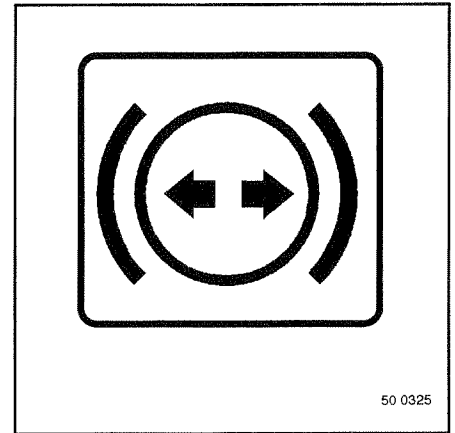
**DIAGNOSTICS  
AND  
DEFECT CODE NUMBERS**

## Tests using the TEST light (If the DIAGNOSTICA tool is not on hand)

Switch on the ignition.

Defect test light on: present defect(s).

Defect test light off: no present defect but memorized defect(s) possible.



## HOW TO READ DEFECT CODE NUMBERS

The system first of all displays present defects, then memorized defects.

Procedure:

Switch on the ignition.

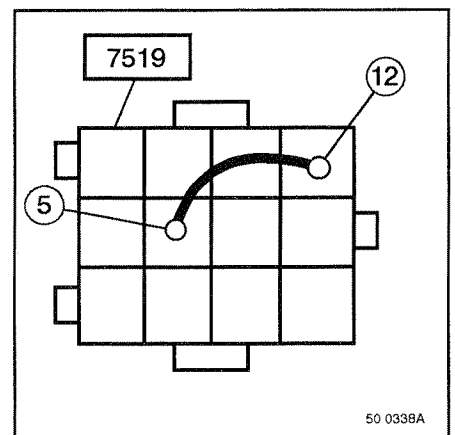
Shunt terminals (5 & 12) on the diagnostics socket (7519) for a period of 0.5 to 8 seconds.

The test light (8011) will emit a series of flashes corresponding to the defect code numbers.

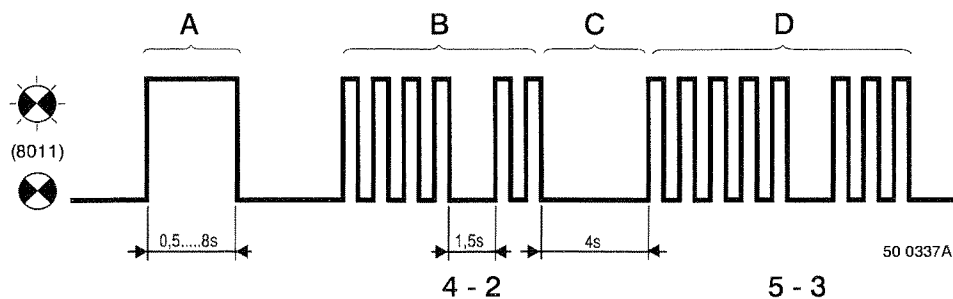
Each defect code number is defined by two series of short flashes.

Each defect code number is separated from the next number by the test light being extinguished for 4 seconds.

The defect code number is displayed only once. To read the code number again, remake the shunt on the diagnostics socket (7519).



- A – Shunt on diagnostics socket (7519)
- B – First defect code number (e.g. 4–2)
- C – 4 second break between each code number
- D – Second defect code number (e.g. 5–3)  
(16 messages maximum)



### To erase defects

Only memorized defects can be erased.

Procedure :

Switch off the ignition.

Shunt terminals (12 & 5) on the diagnostics socket (7519).

Switch on the ignition.

Remove the shunt.

If the defect is a sensor problem, it will be necessary to run the vehicle at a speed of more than 20 km/h after repair to extinguish the warning light.

### CONFIGURING THE SYSTEM

Whenever the vehicle configuration is modified (retarder) or the VECU is replaced, it is necessary to proceed with configuring the system. To do this, it is absolutely essential to use the RENAULT V.I. diagnostics tool "DIAGNOSTICA". It is nevertheless possible to read certain parameters by deciphering the blink codes displayed by the test light (8011).

Procedure for triggering off read-out of the configuration :

Switch on the ignition.

Shunt the diagnostics socket (7519) twice in succession (terminals 12 & 5) without exceeding a period of 1 second between the two actions.

The shunt time should be between 0.5 and 8 seconds.

The test light (8011) will emit a series of flashes corresponding to the system configuration.

Each configuration is represented by four sets of flashes.

List of configuration code numbers :

2-2 - 1-2	System 4S4M - Without retarder relay - Without ASR
2-2 - 1-5	System 4S4M - Without retarder relay - With ASR
2-2 - 3-2	System 4S4M - With retarder relay - Without ASR
2-2 - 3-5	System 4S4M - With retarder relay - With ASR
2-15 - 1-2	Configuration invalid - Without retarder relay - Without ASR
2-15 - 1-5	Configuration invalid - Without retarder relay - With ASR
2-15 - 3-2	Configuration invalid - With retarder relay - Without ASR
2-15 - 3-5	Configuration invalid - With retarder relay - With ASR

## LIST OF DEFECT CODE NUMBERS

Defect code N°	Component in question	Cause	Remedy
1.1	LH front wheel speed sensor	No defect	
2.1		Air gap too great	Check air gap < 0.2 mm or < 15 km/h with DIAGNOSTICA tool
2.2		Absence of signal for a time > 5 secs whereas a speed > 18 km/h is detected on the other sensors	Check air gap Check sensor resistance 950 < R < 1930Ω
2.3		Toothed wheel problem ABS regulation > 60 secs	Check cleanliness of toothed wheel Check tooth wheel buckle < 0.3 mm Check compatibility of toothed wheel (number of teeth)
2.4		Speed signal inconsistent for a time > 20 secs	
2.5		Loss of speed signal	Check insulation of wiring harness in relation to +24V and earth
2.6		Short-circuit or open-circuit	Check sensor resistance 950 < R < 1930Ω
2.7		Internal defect	Check sensor resistance 950 < R < 1930Ω Check voltage between coil and earth < 3V
2.8		Configuration problem	If the defect persists, inform central after-sales Replace ECU
3.1		RH front wheel speed sensor	Air gap too great
3.2	Absence of signal for a time > 5 secs whereas a speed > 18 km/h is detected on the other sensors		Check air gap Check sensor resistance 950 < R < 1930Ω
3.3	Toothed wheel problem ABS regulation > 60 secs		Check cleanliness of toothed wheel Check tooth wheel buckle < 0.3 mm Check compatibility of toothed wheel (number of teeth)
3.4	Speed signal inconsistent for a time > 20 secs		
3.5	Loss of speed signal		Check insulation of wiring harness in relation to +24V and earth
3.6	Short-circuit or open-circuit		Check sensor resistance 950 < R < 1930Ω
3.7	Internal defect		Check sensor resistance 950 < R < 1930Ω Check voltage between coil and earth < 3V
3.8	Configuration problem		If the defect persists, inform central after-sales Replace ECU

Defect code N°	Component in question	Cause	Remedy
4.1	LH rear wheel speed sensor	Air gap too great	Check air gap < 0.2 mm or < 15 km/h using DIAGNOSTICA tool
4.2		Absence of signal for a time > 5 secs whereas a speed > 18 km/h is detected on the other sensors	Check air gap Check sensor resistance 950 < R < 1930Ω
4.3		Toothed wheel problem ABS regulation > 60 secs	Check cleanliness of toothed wheel Check tooth wheel buckle < 0.3 mm
4.4		Speed signal inconsistent for a time > 20 secs	Check compatibility of toothed wheel (number of teeth)
4.5		Loss of speed signal	Check continuity and insulation of wiring harness in relation to +24V and earth Check sensor resistance 950 < R < 1930Ω
4.6		Short-circuit or open-circuit	
4.7		Internal defect	Check sensor resistance 950 < R < 1930Ω Check voltage between coil and earth < 3V
4.8		Configuration problem	If the defect persists, inform central after-sales Replace ECU
5.1	RH rear wheel speed sensor	Air gap too great	Check air gap < 0.2 mm or < 15 km/h using DIAGNOSTICA tool
5.2		Absence of signal for a time > 5 secs whereas a speed > 18 km/h is detected on the other sensors	Check air gap Check sensor resistance 950 < R < 1930Ω
5.3		Toothed wheel problem ABS regulation > 60 secs	Check continuity and insulation of wiring harness in relation to +24V and earth Check sensor resistance 950 < R < 1930 Ω
5.4		Speed signal inconsistent for a time > 20 secs	
5.5		Loss of speed signal	Check continuity and insulation of wiring harness in relation to +24V and earth Check sensor resistance 950 < R < 1930 Ω
5.6		Short-circuit or open-circuit	
5.7		Internal defect	Check sensor resistance 950 < R < 1930 Ω Check voltage between coil and earth < 3V
5.8		Configuration problem	If the defect persists, inform central after-sales Replace ECU

Defect code N°	Component in question	Cause	Remedy
8.1	LH front electrovalve (exhaust)	Short-circuit to +24V	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$ Check voltage between coil and earth $< 3V$
8.2		Short-circuit to earth	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$
8.3		Open-circuit	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$ Check coil power supply
8.4	LH front electrovalve	Open-circuit to coils common earth	Check continuity of wiring harness Check coil resistance $14 < R < 21 \Omega$
8.5	LH front electrovalve (inlet)	Short-circuit to +24V	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$ Check voltage between coil and earth $< 3V$
8.6		Short-circuit to earth	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$
8.7		Open-circuit	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$ Check coil power supply
8.8	LH front electrovalve	LH front ABS valve non-conformity	Check configuration using DIAGNOSTICA tool
9.1	RH front electrovalve (exhaust)	Short-circuit to +24V	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$ Check voltage between coil and earth $< 3V$
9.2		Short-circuit to earth	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$
9.3		Open-circuit	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$ Check coil power supply
9.4	RH front electrovalve	Open-circuit to coils common earth	Check continuity of wiring harness Check coil resistance $14 < R < 21 \Omega$
9.5	RH front electrovalve (inlet)	Short-circuit to +24V	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$ Check voltage between coil and earth $< 3V$
9.6		Short-circuit to earth	Check insulation of wiring harness Check coil resistance $14 < R < 21 \Omega$

Defect code N°	Component in question	Cause	Remedy
9.7	RH front electrovalve (inlet)	Open-circuit	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check coil power supply
9.8	RH front electrovalve	RH front ABS valve non-conformity	Check configuration using DIAGNOSTICA tool
10.1	LH rear electrovalve (exhaust)	Short-circuit to +24V	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check voltage between coil and earth $< 3V$
10.2		Short-circuit to earth	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$
10.3		Open-circuit	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check coil power supply
10.4	LH rear electrovalve	Open-circuit to coils common earth	Check continuity of wiring harness Check coil resistance $14 < R < 21\Omega$
10.5	LH rear electrovalve (inlet)	Short-circuit to +24V	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check voltage between coil and earth $< 3V$
10.6		Short-circuit to earth	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$
10.7		Open-circuit	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check coil power supply
10.8	LH rear electrovalve	LH rear ABS valve non-conformity	Check configuration using DIAGNOSTICA tool
10.10	ECU	Open-circuit on one of terminals X3.9 X4.3 X4.12 X2.3	Check insulation of wiring harness in relation to +24V and earth Check resistance between terminal X1.12 and battery earth $R < 0.5\Omega$
10.11			
11.1	LH rear electrovalve (exhaust)	Short-circuit to +24V	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check voltage between coil and earth $< 3V$
11.2		Short-circuit to earth	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$
11.3		Open-circuit	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check coil power supply
11.4	RH rear electrovalve	Open-circuit to coils common earth	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$

Defect code N°	Component in question	Cause	Remedy
11.5	RH rear electrovalve (inlet)	Short-circuit to +24V	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check voltage between coil and earth $< 3V$
11.6		Short-circuit to earth	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$
11.7		Open-circuit	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check coil power supply
11.8	RH rear electrovalve	RH rear ABS valve non-conformity	Check configuration using DIAGNOSTICA tool
11.10	Wiring harness	Short-circuit on ECU (terminals X3.9 X4.3 X4.12 X2.3)	Check insulation of wiring harness in relation to +24V and earth Check resistance between battery earth and ECU terminal X1.12 and battery earth $R < 0.5\Omega$
11.11			Check resistance between battery earth and ECU terminal X1.11 and battery earth $R < 0.5\Omega$ If defect persists, contact central after-sales
14.5	ASR electrovalve	Short-circuit to +24V	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check voltage between coil and earth $< 3V$
14.6		Short-circuit to earth	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$
14.7		Open-circuit	Check insulation of wiring harness Check coil resistance $14 < R < 21\Omega$ Check coil power supply
14.8		Configuration defect	Check configuration using DIAGNOSTICA tool
15.1	ASR electrovalve	Internal defect	Replace ECU
15.2			
15.3			
15.4			
15.5			
15.6			
15.7			
15.9			
15.10			
15.11			
15.12			



Defect code N°	Component in question	Cause	Remedy
16.1	Battery	Overvoltage > 33V	Check battery and charging circuit
16.2		Undervoltage 6V < U < 20V	
16.2		Undervoltage during ABS regulation 6V < U < 17V	
16.3	Power supply wiring	After master switch + power supply lacking	Check voltage after master switch Check continuity between battery + and terminal X1.8
16.4		ECU power supply (terminals X1.7, X1.10) different from electrovalves power supply (terminals X1.9, X1.12)	Check voltage at battery terminals Check voltage after master switch Check voltage at terminals X1.9, X1.12 Check voltage at terminals X1.7, X1.10
16.5	Battery	Overvoltage > 33V	Check battery and charging circuit
16.6		Undervoltage 6V < U < 17V	
16.7	Power supply wiring	After master switch + power supply lacking	Check voltage after master switch Check continuity between battery + and terminal X1.8
16.8		ECU power supply (terminals X1.7, X1.10) different from electrovalves power supply (terminals X1.8, X1.11)	Check voltage at battery terminals Check voltage after master switch Check voltage at terminals X1.8, X1.11 Check voltage at terminals X1.7, X1.10
16.9	After ignition power supply	Overvoltage > 33V	Check voltage at battery terminals Check voltage after master switch Check voltage at terminals X1.8, X1.11
16.10		Undervoltage during ABS regulation	
16.10		6V < U < 17V	
16.11	Power supply wiring	ECU power supply (terminals X1.7, X1.10) different from electrovalves power supply (terminals X1.9, X1.12)	Check voltage at battery terminals Check voltage after master switch Replace ECU
17.1	Retarder relay	Short-circuit to + 24V	Check insulation of wiring harness in relation to +24V
17.2		Short-circuit to earth or open-circuit	Check continuity and insulation of wiring harness in relation to earth
17.3	System	CAN BUS communication problem	Check CAN BUS links
17.4			
17.6	Tyres	Tyre size outside standard range	Check tyre sizes and inflation pressures
17.7	ECU	ASR warning light still on because brake pedal not depressed	No defect
17.8		Off-road ASR mode activated	

<b>Defect code N°</b>	<b>Component in question</b>	<b>Cause</b>	<b>Remedy</b>
17.10	Tractor braking defect test light	Short-circuit or open-circuit	Check continuity and insulation of wiring harness in relation to +24V and earth
17.12	ECU	Fleeting failure detected by one or several sensors	Check connection arrangement and detectors wiring
17.13		Inversion between sensors	Check sensors wiring

## Diagnostics using the instrument panel display (If the DIAGNOSTICA tool is not on hand)

### NOTE :

To erase memorized defects, the "DIAGNOSTICA" tool is essential.

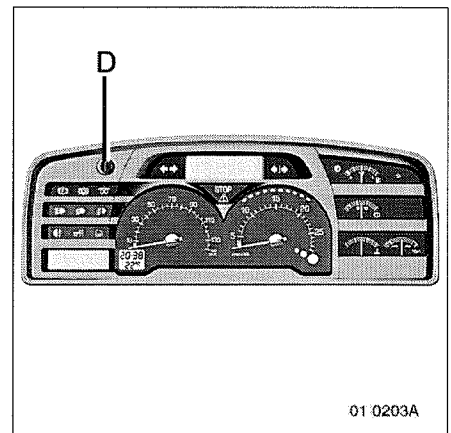
After the ignition is switched on.

In the event of incident on the ABS or ABS+ASR system, warning pictogram **G6** or **G7** or **G8** is displayed, a message is displayed and the "SERVICE" tell-tale light comes on (see handbook).

To discover the system defect, press instrument panel button **D**.

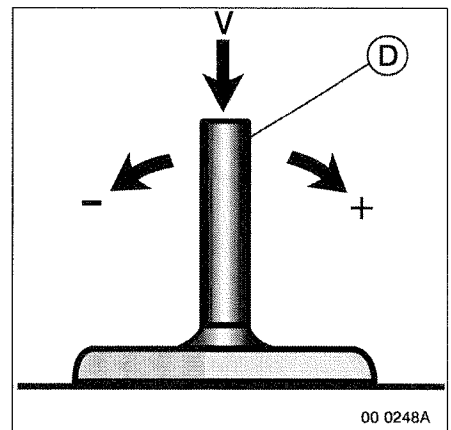
### NOTE :

It is advised to use this button while the vehicle is stationary and parked correctly.



Push towards (+) or (-) to gain access to the different menus and sub-menus.

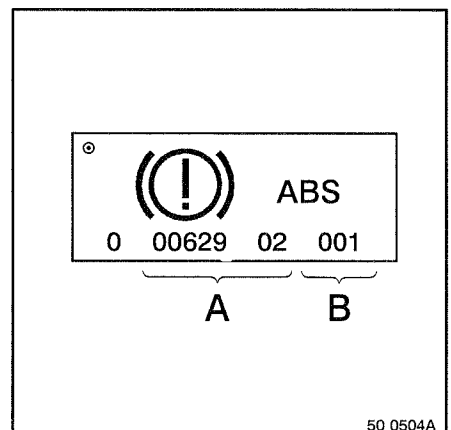
- Choose the "DIAGNOSTICS" menu.
- Then the "PRESENT DEFECT" menu.
- Give a short pulse (V) on the button to validate



The warning pictogram G6 and the defective function are displayed and a series of figures are displayed.

**A** : defect number

**B** : number of appearances of defect



## LIST OF DEFECT CODE NUMBERS

DEFECT CODE	DEFECT TYPE	REPAIR RECOMMENDATION	MESSAGE	LIGHT
00512 09	Engine retarder presence message time-out	Check whether engine ECU sends message on CAN Check continuity and insulation of CAN bus wires	RISK OF SLIPPING	Service
00575 31	Inter-axle or inter-wheel differential lock engaged	Not a defect	ABS INACTIVE	Service
00611 14	Speed sensor reversal on axle 1, 2 or 3	Check consistency of speed sensor connections	ABS DEFECT	Service
00627 02	Battery voltage levels different between diagonals power supplies	Check different voltage levels	ABS DEFECT	Service
00627 03	Battery / after-ignition voltage too high	Check batteries voltage and charging circuit	ABS DEFECT	Service
00627 04	Battery / after ignition voltage too low	Check batteries voltage and charging circuit	ABS DEFECT	Service
00627 05	Open-circuit on ECU power supply	Check continuity of ECU power supply wiring harnesses	ABS DEFECT	Service
00629 02	ECU internal defect	Replace the ECU	ABS DEFECT	Service
00629 09				
00629 11				
00629 12				
00629 13				
00630 02				
00630 12				
00630 13	Front / rear toothed wheels different Tyre sizes incompatible with ECU	Check consistency of front / rear toothed wheels (number of teeth) Check tyre sizes and inflation pressures	ABS DEFECT	Service
00639 02	Propeller shaft retarder presence message time-out	Check whether retarder ECU sends message on CAN bus Check continuity and insulation of CAN bus wires	ABS DEFECT	Service
00639 12	CAN link loss	Check continuity of CAN bus arriving at ABS ECU	ABS DEFECT	Service
00789 01	Static air gap too great on LH front sensor	Check LH front sensor air gap = 0.2 mm	ABS DEFECT	Service

DEFECT CODE	DEFECT TYPE	REPAIR RECOMMENDATION	MESSAGE	LIGHT
00789 02	Short-circuit or open-circuit on LH front sensor	Check continuity and insulation of LH front wiring harness Check sensor resistance $950 < R < 1930 \ \Omega$	ABS DEFECT	Service
00789 07	Dynamic air gap too great on LH front sensor	Check LH front sensor air gap = 0.2 mm Check toothed wheel cleanliness and buckle < 0.3 mm	ABS DEFECT	Service
00789 08	Loss of or poor speed signal on LH front sensor	Check continuity and insulation of LH front wiring harness Check sensor resistance $950 < R < 1930 \ \Omega$ Check condition of LH front toothed wheel If defect persists, replace sensor	ABS DEFECT	Service
00789 10	Defect on LH front toothed wheel	Check conformity of toothed wheel (number of teeth) Check toothed wheel cleanliness and buckle < 0.3 mm	ABS DEFECT	Service
00789 12	ECU internal defect	Replace ECU	ABS DEFECT	Service
00790 01	Static air gap too great on RH front sensor	Check RH front sensor air gap = 0.2 mm	ABS DEFECT	Service
00790 02	Short-circuit or open-circuit on RH front sensor	Check continuity and insulation of RH front wiring harness Check sensor resistance $950 < R < 1930 \ \Omega$	ABS DEFECT	Service
00790 07	Dynamic air gap too great on RH front sensor	Check LH front sensor air gap = 0.2 mm Check toothed wheel cleanliness and buckle < 0.3 mm	ABS DEFECT	Service
00790 08	Loss of or poor speed signal on LH front sensor	Check continuity and insulation of RH front wiring harness Check sensor resistance $950 < R < 1930 \ \Omega$ Check condition of LH front toothed wheel If defect persists, replace sensor	ABS DEFECT	Service
00790 10	Defect on RH front toothed wheel	Check conformity of toothed wheel (number of teeth) Check toothed wheel cleanliness and buckle < 0.3 mm	ABS DEFECT	Service

DEFECT CODE	DEFECT TYPE	REPAIR RECOMMENDATION	MESSAGE	LIGHT
00790 12	ECU internal defect	Replace ECU	ABS DEFECT	Service
00791 01	Static air gap too great on LH rear sensor	Check LH rear sensor air gap = 0.2 mm	ABS DEFECT	Service
00791 02	Short-circuit or open-circuit on LH rear sensor	Check continuity and insulation of LH rear wiring harness Check sensor resistance 950 < R < 1930 Ω	ABS DEFECT	Service
00791 07	Dynamic air gap too great on LH rear sensor	Check LH rear sensor air gap = 0.2 mm Check toothed wheel cleanliness and buckle < 0.3 mm	ABS DEFECT	Service
00791 08	Loss of or poor speed signal on LH rear sensor	Check continuity and insulation of LH rear wiring harness Check sensor resistance 950 < R < 1930 Ω Check condition of LH rear toothed wheel If defect persists, replace sensor	ABS DEFECT	Service
00791 10	Defect on LH rear toothed wheel	Check conformity of toothed wheel (number of teeth) Check toothed wheel cleanliness and buckle < 0.3 mm	ABS DEFECT	Service
00791 12	ECU internal defect	Replace ECU	ABS DEFECT	Service
00792 01	Static air gap too great on RH rear sensor	Check RH rear sensor air gap = 0.2 mm	ABS DEFECT	Service
00792 02	Short-circuit or open-circuit on RH rear sensor	Check continuity and insulation of RH rear wiring harness Check sensor resistance 950 < R < 1930 Ω	ABS DEFECT	Service
00792 07	Dynamic air gap too great on RH rear sensor	Check RH rear sensor air gap = 0.2 mm Check toothed wheel cleanliness and buckle < 0.3 mm	ABS DEFECT	Service
00792 08	Loss of or poor speed signal on RH rear sensor	Check continuity and insulation of RH rear wiring harness Check sensor resistance 950 < R < 1930 Ω Check condition of RH rear toothed wheel If defect persists, replace sensor	ABS DEFECT	Service

DEFECT CODE	DEFECT TYPE	REPAIR RECOMMENDATION	MESSAGE	LIGHT
00792 10	Defect on RH rear toothed wheel	Check conformity of toothed wheel (number of teeth) Check toothed wheel cleanliness and buckle < 0.3 mm	ABS DEFECT	Service
00792 12	ECU internal defect	Replace ECU	ABS DEFECT	Service
00795 02	LH front ABS valve non-conforming	Check conformity of LH front ABS valve using DIAGNOSTICA	ABS DEFECT	Service
00795 03	Short-circuit on LH front ABS valve inlet and exhaust electrovalves +	Check insulation of LH front ABS valve power supply wiring harness Check resistance of coils $14 < R < 21 \ \Omega$	ABS DEFECT	Service
00795 04	Short-circuit on LH front ABS valve inlet and exhaust electrovalves earth	Check insulation of LH front ABS valve power supply wiring harness Check resistance of coils $14 < R < 21 \ \Omega$	ABS DEFECT	Service
00795 05	Open-circuit on LH front ABS valve power supply	Check continuity of LH front ABS valve power supply wiring harness	ABS DEFECT	Service
00796 02	RH front ABS valve non-conforming	Check conformity of RH front ABS valve using DIAGNOSTICA	ABS DEFECT	Service
00796 03	Short-circuit on RH front ABS valve inlet and exhaust electrovalves +	Check insulation of RH front ABS valve power supply wiring harness Check resistance of coils $14 < R < 21 \ \Omega$	ABS DEFECT	Service
00796 04	Short-circuit on RH front ABS valve inlet and exhaust electrovalves earth	Check insulation of RH front ABS valve power supply wiring harness Check resistance of coils $14 < R < 21 \ \Omega$	ABS DEFECT	Service
00796 05	Open-circuit on RH front ABS valve power supply	Check continuity of RH front ABS valve power supply wiring harness	ABS DEFECT	Service
00797 02	LH rear ABS valve non-conforming	Check conformity of RH front ABS valve using DIAGNOSTICA	ABS DEFECT	Service
00797 03	Short-circuit on LH rear ABS valve inlet and exhaust electrovalves +	Check insulation of LH rear ABS valve power supply wiring harness Check resistance of coils $14 < R < 21 \ \Omega$	ABS DEFECT	Service

DEFECT CODE	DEFECT TYPE	REPAIR RECOMMENDATION	MESSAGE	LIGHT
00797 04	Short-circuit on LH rear ABS valve inlet and exhaust electrovalves earth	Check insulation of LH rear ABS valve power supply wiring harness Check resistance of coils $14 < R < 21 \ \Omega$	ABS DEFECT	Service
00797 05	Open-circuit on LH rear ABS valve power supply	Check continuity of LH rear ABS valve power supply wiring harness	ABS DEFECT	Service
00798 02	RH rear ABS valve non-conforming	Check conformity of RH rear ABS valve using DIAGNOSTICA	ABS DEFECT	Service
00798 03	Short-circuit on RH rear ABS valve inlet and exhaust electrovalves +	Check insulation of RH rear ABS valve power supply wiring harness Check resistance of coils $14 < R < 21 \ \Omega$	ABS DEFECT	Service
00798 04	Short-circuit on RH rear ABS valve inlet and exhaust electrovalves earth	Check insulation of RH rear ABS valve power supply wiring harness Check resistance of coils $14 < R < 21 \ \Omega$	ABS DEFECT	Service
00798 05	Open-circuit on RH rear ABS valve power supply	Check continuity of RH rear ABS valve power supply wiring harness	ABS DEFECT	Service
00801 03	Short-circuit on retarder cut-off relay power supply wiring harness + or open-circuit	Check continuity and insulation of relay power supply wiring harness	RISK OF LOCKING	Service
00801 04	Short-circuit on retarder cut-off relay power supply wiring harness earth	Check continuity and insulation of relay power supply wiring harness	RISK OF LOCKING	Service
00802 02	Open-circuit on diagonal 1 earth or voltage difference between diagonal 1 and after-ignition + too great	Check continuity and insulation of diagonal 1 earth wiring harness	ABS DEFECT	Service
00802 03	Short-circuit on ABS ECU battery earth +	Check insulation of ABS ECU earth wiring harness	ABS DEFECT	Service
00802 04	Short-circuit on ABS ECU battery earth -or ABS ECU internal deficiency	Check continuity and insulation of ABS ECU earth wiring harness If defect persists, replace ECU	ABS DEFECT	Service



DEFECT CODE	DEFECT TYPE	REPAIR RECOMMENDATION	MESSAGE	LIGHT
00802 03	Short-circuit on diagonal 1 earth + (ABS+ASR assembly)	Check insulation of diagonal 1 earth wiring harness	ABS DEFECT	Service
00802 04	Short-circuit on diagonal 1 earth - (ABS+ASR assembly)	Check insulation of diagonal 1 earth wiring harness	ABS DEFECT	Service
00802 12	ECU internal defect	Replace ECU	ABS DEFECT	Service
00803 02	Open-circuit on diagonal 1 earth or voltage difference between diagonal 2 earth and after-ignition + too great	Check continuity and insulation of diagonal 2 earth wiring harness	ABS DEFECT	Service
00803 03	Short-circuit on diagonal 2 earth + (ABS+ASR assembly)	Check insulation of diagonal 2 earth wiring harness	ABS DEFECT	Service
00803 04	Short-circuit on diagonal 2 earth - (ABS+ASR assembly)	Check insulation of diagonal 2 earth wiring harness	ABS DEFECT	Service
00806 02	ASR valve non-conforming	Check conformity of valve using DIAGNOSTICA	RISK OF SLIPPING	Service
00806 03	Short-circuit on ASR valve power supply +	Check insulation of ASR valve wiring harness	RISK OF SLIPPING	Service
00806 04	Short-circuit on ASR valve power supply -	Check insulation of ASR valve wiring harness	RISK OF SLIPPING	Service
00806 05	Open-circuit on ASR valve power supply wiring harness	Check continuity of ASR valve wiring harness	RISK OF SLIPPING	Service
00810 07	Speed sensor defect appearing since last time ignition switched on	Check for presence of a memorized defect Repair if applicable, then run vehicle at a speed > 20 km/h	TEST... RUN!	Service
00818 12	ECU internal defect	Replace ECU	ABS DEFECT	Service
01045 07	CAN communication problem with VECU, no reception of stop brake switch message	Check whether VECU sends message to CAN Check continuity and insulation of CAN bus wires	RISK OF SLIPPING	Service

**TESTING**



## TESTING USING THE RENAULT TRUCKS “DIAGNOSTICA” TOOL

### 1 Implementation

- Plug in the extensions.
- Close the master switch.
- Switch on the ignition.
- Move the **DIAGNOSTICA** switch to the “ON” position.

### 2 Procedure

#### A Reading memorized defects

- These defects are not necessarily present.
- Read-out may give several defects per diagonal.
- By continuing the process, the defects are erased.
- To check for the absence of other memorized defects, make a road test.

#### B Automatic relay test

Only relay **8023** is not tested (see ‘Electrical Equipment’ workshop manual diagrams).

#### C Reading present defects

Read-out may give several present defects.

#### D Workshop diagnostics

The screen proposes the following test through the “**DIAGNOSTICA**” menu:

- Speed sensors test; turn the roadwheels. The TOOL gives the result.
- Warning lamps test.
- ABS electrovalves test; the TOOL pilot-controls the electrovalves. Read the result on the pressure gauges.
- ASR electrovalves test; the TOOL pilot-controls the electrovalve through the ABS electrovalves. Read the result on the pressure gauges.
- Speed limiter, or electric accelerator, or VECU links test.

#### E Diagnostics on brake-testing bench

This method makes simultaneous use of “**DIAGNOSTICA**” and the brake-testing bench, allowing a full diagnostic check on the braking systems.

- 1 – Braking systems efficiency and harmonization test.
- 2 – Anti-lock braking test.

Since these two functions are closely connected with vehicle behaviour, this method is only to be used with **RENAULT TRUCKS** officially approved brake-testing benches.

#### NOTE :

To carry out operations D or E, the vehicle must be at compressed air governing pressure.

Use pneumatic test case N° **2423**.

Connect a 10-bar pressure gauge to each of the four brake cylinder pressure take-offs (coupling N° **7049** and flexible pipe N° **7096**).

#### IMPORTANT

**If the vehicle has to be tested on a power bench and it is equipped with the ASR braking system, it is ESSENTIAL to disconnect the ASR electrovalve before offering up the vehicle on the bench.**

**To do this, it is necessary to:**

- **Open the master switch.**
- **Disconnect the ASR electrovalve.**
- **Re-close the master switch.**

**When the vehicle has left the bench, reconnect the ASR electrovalve.**

**On account of this operation, a memorized defect will be created.**

**To delete this memorized defect, use “DIAGNOSTICA”.**

## DIAGNOSTICS

Follow the instructions given by "DIAGNOSTICA".

### 1 – Sensors test

This test serves to check out:

- Possible crossover of RH/LH or front/rear wiring harnesses.
- Operation and correct adjustment of sensors (air gap).
- Toothed wheel buckle or toothed wheel mechanical defect.

### IMPORTANT

Since the sensors insulation test is not performed by "DIAGNOSTICA", it is VITAL to carry out this test using a digital display device.

– R must be  $> 1 \text{ M}\Omega$

### 2 – ABS electrovalves test

This test serves to check out not only possible inversion of wiring harnesses but also guide diagnostic checking through the graphic data supplied by the TOOL.

### Graphic visualization of curves

Each of the curves is represented after stabilization of the brake pedal in a stationary position.

### Key to curves

**P2** : Pressure delivered to brake cylinder

**F** : Braking force developed at the roadwheel

**T** : Cycle time ( $\approx 8$  seconds)

### Normal graph

#### Evolution of pressure at brake cylinder (P2)

**A** – Rest (inlet open / exhaust closed)

**B** – Exhaust open / inlet closed

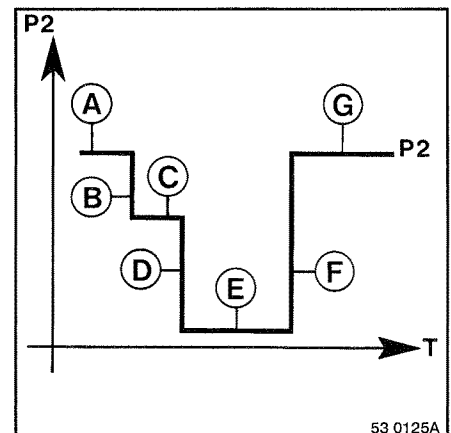
**C** – Exhaust closed / inlet open

**D** – Exhaust open / inlet closed

**E** – Inlet closed / exhaust open

**F** – Inlet open / exhaust closed

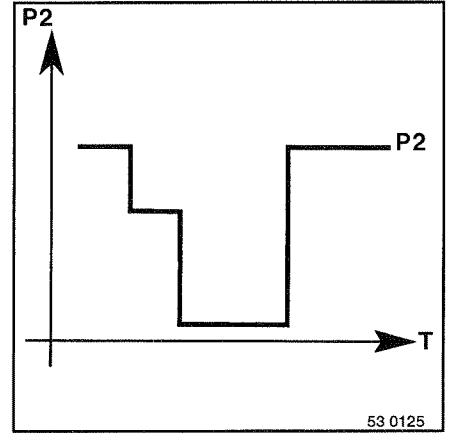
**G** – Rest



53 0125A

**ELECTRICAL DEFECTS**

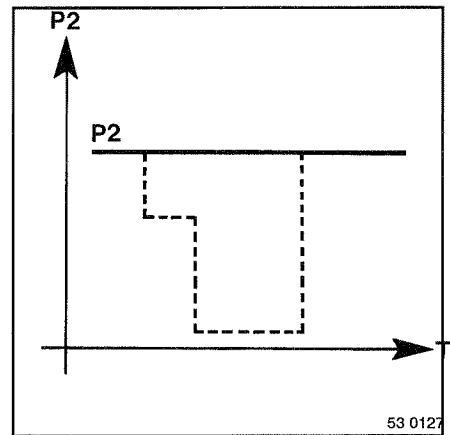
**Normal cycle**



**Defect**

Open-circuit or electrovalve inoperative (to be replaced)

$14 \Omega < R \text{ electrovalve} < 21 \Omega$

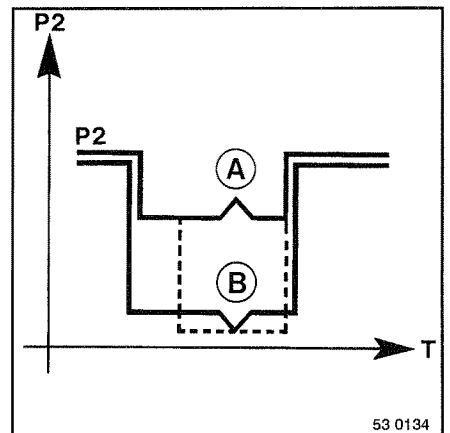


**Defect**

Terminals 2 and 3 electrical inversion (exhaust / inlet) on the RH front electrovalve

A – LH front roadwheel

B – RH front roadwheel

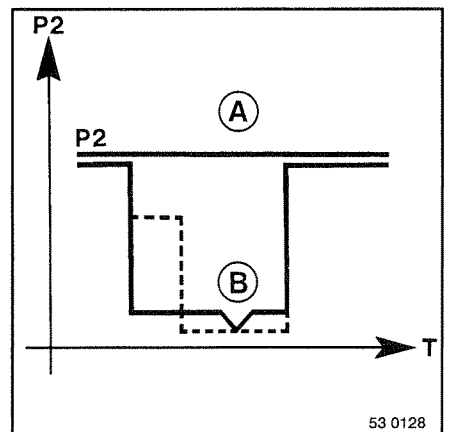


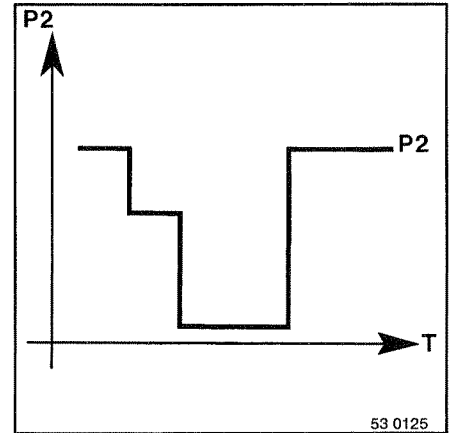
**Defect**

Terminals 2 and 3 electrical inversion (exhaust / inlet) on the RH rear electrovalve

A – LH rear roadwheel

B – RH rear roadwheel

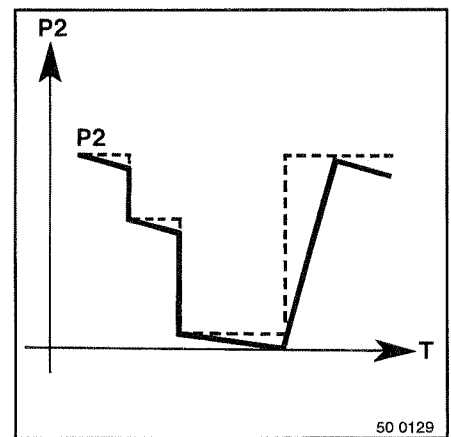


**PNEUMATIC DEFECTS****Normal cycle****Defect**

Electrovalve exhaust valve not tightly sealed

**NOTE :**

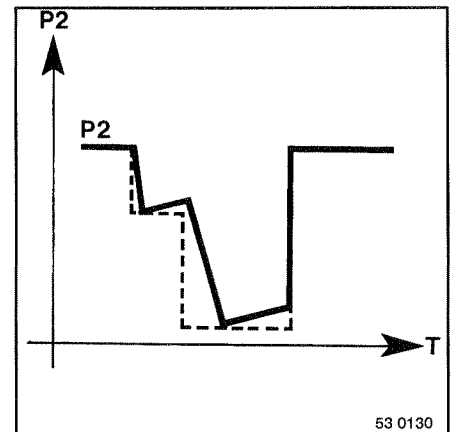
The evolution of the slope depends on the extent of the leak.

**Defect**

Electrovalve inlet valve not tightly sealed

**NOTE :**

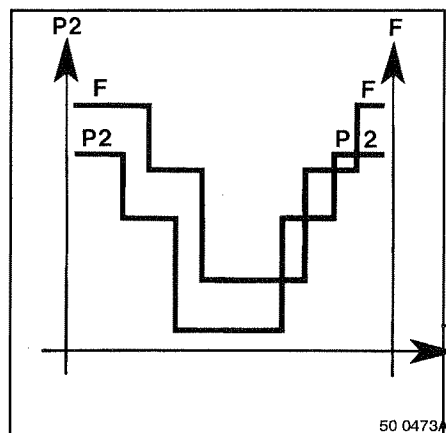
The evolution of the slope depends on the extent of the leak.



## MECHANICAL DEFECTS

### Normal cycle

The off-set between curves **P2** and **F** depends on the pull-back force of the brake mechanism (springs).

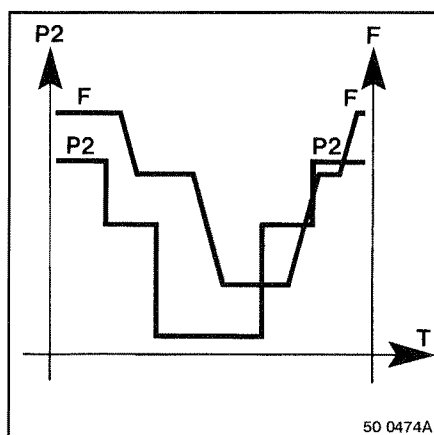


### Defect

Seizing at brake back plate

#### NOTE :

The evolution of the slope of the curve **F** depends on the extent of the seizing.

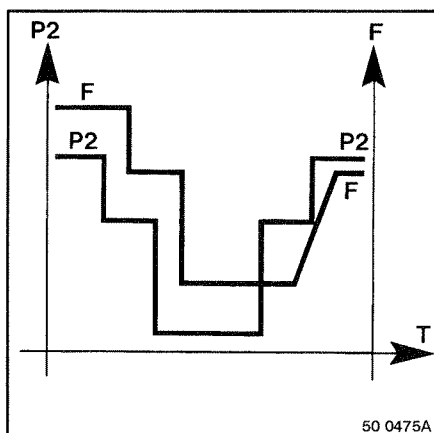


### Defect

Brake shoe pull-off spring too hard

#### NOTE :

The evolution of the slope of the curve **F** depends on the hardness of the pull-off spring(s).



## 3 – ASR electrovalve test

This test serves to check out correct operation of the electrovalve.

With the brake pedal released, the braking pressure and force should change rapidly both in the inlet phase and in the exhaust phase.



## 4 – AID TO DIAGNOSTICS

### A Reminder of operation

- Ignition switched on.
  - Excitation of the two electrovalve power supply relays (8021 – 8022).
  - Excitation of the safety relay (8023).
- The job of this relay is to command the ABS information light in the event of absence of ECU power supply. (See 'Electrical Equipment' workshop manual electrical diagram).
- The retarder cut-off relay (8036) is excited (cut-off of retarder control power supply) when the system is in operation.
  - The electrovalves are controlled by the ECU according to the indications supplied by the speed sensors.

### B Precautions to be taken at the time of repair

To have an ABS/ASR system that operates correctly, repairs must be carried out vigilantly and faulty parts be replaced by parts with the same characteristics, especially:

- ECU with the same reference number as the original.
- ABS and ASR electrovalves with the same characteristics and from the same source.
- Speed sensors with the same characteristics and from the same source.

When replacing a speed sensor, it is recommended to change the flexible bush at the same time.

Push the sensor, without excessive force, until it makes contact with the toothed wheel. It is not necessary to adjust the air gap – this will be formed during the first revolutions of the wheel.

### IMPORTANT

Each time after work has been carried out on the brakes (replacement of linings, grinding), upon re-assembly: **WITHOUT FAIL, PUSH BACK THE SENSOR to take support on the toothed wheel.**

Check the toothed wheel for buckle:

- **Maximum buckle : 0.3 mm**

### WELDING ON VEHICLE

#### IMPORTANT PRECAUTIONS

**The ECU must be protected from voltage surges before carrying out any electric welding operations. It is necessary to make an equipotential link by disconnecting the two (+) and (-) cables from the batteries and connecting them to earth. The master switch is to remain engaged (circuit closed).**

## TOOLS

**RENAULT TRUCKS** divide tools into 3 categories :

- **General-purpose tools** : Commercially available tools.
  - . **50 00 26 .... reference number** (possibility of purchasing through the RENAULT TRUCKS Spare Parts department).
  - . **4-figure reference number** (tools with RENAULT TRUCKS reference number, but available from the supplier).
- **Special tools** : Specially created tools, distributed by the RENAULT TRUCKS spare parts division.
- **Locally manufactured tools** : these tools are classified differently according to their degree of sophistication :
  - . **4-figure reference number** (represented by a drawing) : tools that are simple to make without need for special qualification.
  - . **50 00 26 .... reference number** (possibility of purchasing through the RENAULT TRUCKS Spare Parts department) : a certain skill is needed to make these tools.

**Three levels** (or echelons) determine their assignment :

- **LEVEL 1** : Tools for servicing and minor tasks.
- **LEVEL 2** : Tools for major repairs.
- **LEVEL 3** : Tools for refurbishment.

Special tools				
Ref. RENAULT TRUCKS	Description	Category	Quantity	Page
50 00 26 7200	Diagnostica	1	1	E1 → E8
50 00 262423	Test case n° 0882	1	1	E1 → E8
50 00 267096	Coupling n° 7096	1	4	E1 → E8
50 00 267049	Flexible pipe n° 7049	1	4	E1 → E8